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# Reference manual KERN Communications Protocol (KCP)

## KERN KCP

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GB

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# KERN KCP

## Reference manual

### KERN Communications Protocol (KCP)

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## 1 Brief outline

The KERN Communications Protocol (KCP) is a standardized interface command set for KERN balances and other instruments, which allows retrieving and controlling all relevant functions and functions of the device. KERN instruments featuring KCP are thus easily integrated with computers, industrial controllers and other digital systems.

This section gives an overview over the general command and response structure and lists the few basic commands required to handle the vast majority of applications.

### 1.1 Default interface communication parameters

By default, each KCP device comes preset to the following communication parameters. The applicable parameters depend on the type of communication interface:

Interfaces	Parameters			
RS-232 / Bluetooth SPP	Baud rate:	9600 baud/s	Data bits:	8 bits
	Parity:	none	Stop bits:	1 bit

### 1.2 Basic command and response format

KCP is based on simple ASCII-encoded text commands and responses. Every interaction consists of a command, possibly with arguments separated by spaces (symbol `␣`) and terminated by Windows-style newline characters (`<CR><LF>`):

Command	Arguments					Terminator			
<code>&lt;cmd&gt;</code>	<code>␣</code>	<code>&lt;arg1&gt;</code>	<code>␣</code>	<code>&lt;arg2&gt;</code>	<code>␣</code>	<code>&lt;arg3&gt;</code>	<code>...</code>	<code>&lt;CR&gt;</code>	<code>&lt;LF&gt;</code>

Correctly formatted commands are answered with a response containing the requested data including or following a confirmation of the following form:

Response	Status	Data	Terminator	
<code>&lt;cmd&gt;</code>	<code>␣</code> A = accepted / acknowledge L = logical error / invalid parameter I = internal / technical error	<code>␣</code> <i>command specific</i>	<code>&lt;CR&gt;</code>	<code>&lt;LF&gt;</code>
ES	Erroneous syntax or unknown command		<code>&lt;CR&gt;</code>	<code>&lt;LF&gt;</code>

**Example:** Command “Set indication unit to grams (g)” with response “accepted”

Command:	U	␣	g	<CR>	<LF>	→	Response:	U	␣	A	<CR>	<LF>
dec:	85	32	103	13	10		dec:	85	32	65	13	10
hex:	55	20	67	0D	0A		hex:	55	20	41	0D	0A

**Example:** Command “Set indication unit to invalid unit” with response “logical error”

Command:	U	␣	X	<CR>	<LF>	→	Response:	U	␣	L	<CR>	<LF>
dec:	85	32	88	13	10		dec:	85	32	76	13	10
hex:	55	20	58	0D	0A		hex:	55	20	4C	0D	0A

**Example:** Invalid command

Command:	U	␣	g	<CR>	<LF>	→	Response:	ES	<CR>	<LF>
dec:	85	32	103	13	10		dec:	69 83	13	10
hex:	55	20	67	0D	0A		hex:	45 53	0D	0A

### 1.3 Language conventions

Throughout this manual, the following conventions are used for command and response syntax:

<code>␣</code>	Space symbol (dec 32, hex 20)
↓	Commands sent to the balance / measurement device.
↑	Responses of the balance / measurement device

## 1.4 Overview of basic commands

	<b>Request stable indication (weighing or measured value)</b> in the host unit (by default the current indication unit). Waits until indication fulfills the “stable” condition or until configured timeout is reached.	
↓	S	
↑	S_S_____100.00_g	Indication value is right aligned, 10 characters. Decimal sign is a point. The minus sign immediately precedes the numerical value – without leading zero. On multi-range devices, hidden trailing decimals are shown as spaces. Status “S” = current indication is stable Status “D” = current indication is unstable / dynamic
	S_S_____ -100.00_g	
	S_S_____1152.05_kg	
	S_I	In menu, currently executing another command or timeout reached.
	S_+ or S_-	Overload or underload

	<b>Request immediate indication</b> in the host unit (by default the current indication unit) Immediately sends the current indication without waiting for stable conditions.	
↓	SI	
↑	SI_S_____100.00_g	<i>see description of command “S”</i>
	SI_D_____99.98_g	
	SI_I	In menu, currently executing another command or timeout reached.
	SI_+ or SI_-	Overload or underload

	<b>Zero indication</b>	<b>Tare indication</b>	
↓	Z	T	
↑	Z_A	T_S_11.123_kg	Zeroing/taring successful.
	Z_I	T_I	In menu, currently executing another command or timeout reached.
	Z_+ or Z_-	T_+ or T_-	Overload or underload; or zero range exceeded

	<b>Query or set display and host unit</b>		
↓	U	Query current display unit	
↑	U_A_<unit>	Current display unit is <unit>	
↓	U_<unit>	Set current display and host unit.	<b>Units:</b> g, kg, mg, lb, pcs,%, N, kN, TF, KLBF, ...
↑	U_A	Unit successfully set	
	U_I	Invalid unit.	

	<b>Set mode of indication (Peak or track mode)</b>		
↓	SIM	Query current mode of indication	
↑	SIM_A_<mode>	Current mode of indication is <mode>	
↓	SIM_<mode>	Set current mode of indication and reset the current peak value. <mode> is one of the following: <ul style="list-style-type: none"> <li>• T = Track mode (indicate the current measurand)</li> <li>• P = Peak mode (only indicate the largest value +/-)</li> <li>• P+ = Peak positive mode (only indicate the largest pos. value)</li> <li>• P- = Peak negative mode (only indicate the largest neg. value)</li> </ul>	
↑	SIM_A	Mode successfully set, current peak value is zero.	
	SIM_I	Invalid <mode>	

	<b>Read measurement memory / reports</b> Sends all available recorded data in a unspecified tabular form (separated by spaces)		
↓	SMEM		
↑	SMEM_A_START	Command understood, next lines will be the data in tabular form	
	<header line>	Number	Date Time Mode Indication
	<data line 1>	1	2016-01-13 12:34:56 T 12.3456 N
	<data line 2>	2	2016-02-22 12:37:15 P+ 12.3456 kN
	<data line 3>	3	2016-03-31 12:39:41 P- -1234.56 N
	SMEM_A_END	End of data	

## 2 General

### 2.1 KCP Version

The KCP protocol is continuously being improved. With each new version, the KCP protocol version number is incremented. The number of the KCP version implemented in your particular device can be requested using the `II` command.

Please make sure that you use the correct version of the KCP manual description (this document) for your device. If a command is only available in certain KCP versions, this will be mentioned in the section of the respective command.

### 2.2 KCP command levels

The KCP protocol commands are grouped in multiple levels. While Level 0 and Level 1 are available for all KCP devices, other levels may only be available with certain devices. Please refer to the individual chapter of each level for further details. Where there is no level specified, these commands belong to Level 4.

It is advised that you try to limit yourself to the lowest level of commands, that you can achieve your goals with. This allows you to connect a larger variety of KCP devices to your software without modifications.

### 2.3 KCP command categories

The KCP protocol commands are grouped in multiple categories, while a command can be in multiple categories. A device may support multiple command categories. Every command of a supported category is available. If a command of a supported category is not applicable to a device, the command returns "L".

### 2.4 KCP permission categories

Next to each command syntax description, there may be a definition of the permission category

Permission category	Description
- not specified -	available to all users
K	only available for KERN service personnel
V	not available in verified mode

### 2.5 Conventions in this manual

Throughout this manual, the following conventions are used for command and response syntax:

␣	Space symbol (dec 32, hex 20)
↓	Commands sent to the balance / measurement device.
↑	Responses of the balance / measurement device
« <i>param</i> »	Parameter name, the brackets (« <i>and</i> ») are not to be sent
[ ]	Optional parameter / expression

### 2.6 Default communication parameters

By default, each KCP device comes preset to certain communication parameters. The applicable parameters depend on the type of communication interface and are listed in the following paragraphs.

#### 2.6.1 RS-232 / RS-485

Baud rate: 9600 baud/s

Data bits: 8 bits

Parity: none

Stop bits: 1 bit

## 2.7 Protocol structure

KCP is based on simple ASCII-encoded text commands and responses.

### 2.7.1 Encoding

All characters and digits are encoded in ASCII – if not specified otherwise.

### 2.7.2 Case sensitiveness

The protocol is case sensitive. Commands and arguments should be written as described in this manual.

### 2.7.3 Commands

Every interaction consists of a command, possibly with arguments separated by spaces (symbol `_`) and terminated by Windows-style newline characters (`<CR><LF>`):

Command		Arguments				Terminator	
<code>&lt;cmd&gt;</code>	<code>_</code>	<code>&lt;arg1&gt;</code>	<code>_</code>	<code>&lt;arg2&gt;</code>	<code>_</code>	<code>&lt;arg3&gt;</code>	<code>...</code> <code>&lt;CR&gt;</code> <code>&lt;LF&gt;</code>

Commands should only be sent in uppercase letters.

### 2.7.4 Responses

Correctly formatted commands are answered with a response containing the requested data including or following a confirmation of the following form:

Response		Status		Data	Terminator	
<code>&lt;cmd&gt;</code>	<code>_</code>	A = accepted / acknowledge L = logical error / invalid parameter I = internal / technical error	<code>_</code>	<i>command specific</i>	<code>&lt;CR&gt;</code>	<code>&lt;LF&gt;</code>
ES		Erroneous syntax or unknown command			<code>&lt;CR&gt;</code>	<code>&lt;LF&gt;</code>

For commands that only execute actions on the device and do not return information required in your application, you can ignore the responses. However, to increase the reliability of your software, it is a good practice to read and evaluate the responses and act accordingly upon errors.

### 2.7.5 Examples

The following examples show some very basic interactions using the KCP protocol.

**Example:** Command “Set indication unit to grams (g)” with response “accepted”

<b>Command:</b>	<b>U</b>	<code>_</code>	<b>g</b>	<code>&lt;CR&gt;</code>	<code>&lt;LF&gt;</code>	→	<b>Response:</b>	<b>U</b>	<code>_</code>	<b>A</b>	<code>&lt;CR&gt;</code>	<code>&lt;LF&gt;</code>
dec:	85	32	103	13	10		dec:	85	32	65	13	10
hex:	55	20	67	0D	0A		hex:	55	20	41	0D	0A

**Example:** Command “Set indication unit to invalid unit” with response “logical error”

<b>Command:</b>	<b>U</b>	<code>_</code>	<b>X</b>	<code>&lt;CR&gt;</code>	<code>&lt;LF&gt;</code>	→	<b>Response:</b>	<b>U</b>	<code>_</code>	<b>L</b>	<code>&lt;CR&gt;</code>	<code>&lt;LF&gt;</code>
dec:	85	32	88	13	10		dec:	85	32	76	13	10
hex:	55	20	58	0D	0A		hex:	55	20	4C	0D	0A

**Example:** Invalid command

<b>Command:</b>	<b>U</b>	<code>_</code>	<b>g</b>	<code>&lt;CR&gt;</code>	<code>&lt;LF&gt;</code>	→	<b>Response:</b>	<b>ES</b>	<code>&lt;CR&gt;</code>	<code>&lt;LF&gt;</code>	
dec:	85	32	103	13	10		dec:	69	83	13	10
hex:	55	20	67	0D	0A		hex:	45	53	0D	0A

## 2.8 Command queue and timing

### 2.8.1 Command queue / sequence

Ideally, the balance queues the data stream it receives and handles one command after the other. When this queue would overflow, the handshake mechanism of the underlying communication interface (e.g. RS-232 CTS/RTS or XON/XOFF handshake) prevents further data packages from the host computer. This allows the host computer to send whole scripts of commands to the balance.

Depending on the balance type (processor capabilities), this may not be possible. For maximum reliability, wait for the answer of a command before sending the next command – otherwise, for some balances, data could be corrupted or commands be missed.

### 2.8.2 Timeouts

There is no timeout between each character on a single command line (up to and including CR LF). An incomplete line will remain in the balance buffer without timeout until the line is completed. If the balance receive buffer is overflowing because there was no line end, the whole buffer is cleared.

This allows commands to be entered over a terminal software by a human user (one character at a time).

## 2.9 Units

All commands and responses in the KCP protocol use the following unit symbols:

Name	Symbol	Comment
Kilogram	kg	- no comment -
Ton	t	= 1000 kg
Gram	g	= 0.001 kg
Milligram	mg	= 0.000001 kg
Pound	lb	= 0.45359237 kg (lb. av. – Avoirdupois)
Pieces	pcs	requires piece weight
Percent	%	requires weight of 100%
Newton	N	Unit of force (where applicable)
Kilonewton	kN	= 1000 N
Ton-force	tf	= 9.80665 kN (weight of one ton due to standard gravity)
Pound-force	lbf / klbf	= 4.4482216152605 N (weight of one pound to standard gravity)



## 2.10 Message codes / Error codes

The following codes are used for errors and messages. In the protocol, the code number may be prefixed, e.g. "E1000".

Code	Comment
0	no message
E0001	Linearization - Point undefined
E0002	Linearization - Not yet started
E0003	Get stable value timeout
E0004	Stable value not yet ready
E0005	Linearization - Point unavailable
E0006	Linearization/Adjustment started
E0007	Linearization - Cannot start
E0008	Adjustment - Not yet started (JAGL command)
E0009	Adjustment - Cannot start (JAGZ command)
E0010	Linearization/Adjustment not yet completed (JAS command)
E0011	Linearization - Correction point undefined
E0012	Adjustment - Out of adjustment range (JAS command)
E0013	Adjustment - Sequence error (JAGL command)

### 3 KCP commands – category “Device” (level 0)

@	Cancel
I0	List all implemented KCP commands
I1	Query KCP levels and KCP versions
KCPC	Query KCP categories
I2	Query device information (type, capacity)
I3	Query device software version
I4	Query serial number
I5	Query software identification number
IBIM	Query/set external model number
IBIN	Query/set user-defined inventory number

## @ – Cancel

---

### Description

@ can be used to achieve the same effect on the internal software state as disconnecting and reconnecting the power supply, that is, it empties the volatile memories. The purpose of this command is to initiate a command sequence.

### Syntax

---

#### Command

@	Resets the device to the condition found after switching on, but without a zero setting being performed.
---	--

#### Responses

I4_A_ "«SNR»"	Serial number is emitted; the device is ready for operation. (serial number may not available, then it is N/A)
---------------	--

#### Comments

---

- All commands awaiting responses are cancelled.
- If the device is on standby, it is switched on.
- The cancel command is always executed.
- The emitted serial number corresponds to the serial number of the terminal (if one is present), see [I4].
- The device does not carry out the whole restart process, but merely resets temporary states and cancels pending actions.

#### Examples

↓	@	Cancel
↑	I4_A_ "B021002593"	Device is "reset", its serial number is B021002593

#### See also

→	I4 – Query serial number
---	--------------------------

## I0 – List all implemented KCP commands

### Description

The I0 command lists all commands implemented in the present software.

All level 0 commands are listed in alphabetical order before all commands of level 1 etc.

### Syntax

#### Command

I0	Send list of all implemented KCP commands.
----	--

#### Responses

I0_B_«Level»_«Command»	1st command implemented.
I0_B_«Level»_«Command»	2nd (next) command implemented.
I0_B...	...
I0_A_«Level»_«Command»	Last command implemented.
I0_I	Command understood but currently not executable (device is currently executing another command).

#### Parameters / Return values

Name	Type	Values	Meaning
Level	integer	Number of the KCP level where the command belongs to:	
		0	KCP level 0
		1	KCP level 1
		2	KCP level 2
		...	...
Command	string		KCP command

### Comments

- If a terminal and a weigh module, weighing platform are being used, the command list of the terminal is output. If only a weigh module, platform is being used, the command list of the weigh module, platform is shown.
- If I0 lists commands that cannot be found in the manual, these are reserved commands "for internal use" or "for future use", and should not be used or altered in any way.

### Examples

↓	I0	Send list of commands
↑	I0_B_0_ "I0"	Level 0 command I0 implemented
↑	I0_B...	...
↑	I0_B_0_ "@"	Level 0 command @ (cancel) implemented
↑	I0_B_1_ "D"	Level 0 command D implemented
↑	I0_B...	...
↑	I0_A_3_ "SM4"	Level 3 command SM4 implemented

### See also

➔	@ - cancel
---	------------

## I1, KCPV – Query KCP levels and KCP versions

### Description

Query KCP levels and versions.

### Syntax

#### Command

I1	Query KCP level and KCP versions.
----	-----------------------------------

#### Responses

I1_A_ "«Level»" _ "«V0»" _ "«V1»" _ "«V2»" _ "«V3»"	Current KCP level and KCP versions
I1_I	Command understood but currently not executable

#### Parameters / Return values

Name	Type	Values	Meaning
Level	string	0	KCP level 0
		01	KCP level 0 and 1
		03	KCP level 0 and 3
		013	KCP level 0, 1 and 3
		...	...
V0..V3	string		KCP versions of the related level (0 to 3) (see cover page of this manual for the KCP version of these commands)

#### Examples

↓	I1	Query the current KCP level and version
↑	I1_A_ "0123" _ "2.00" _ "2.20" _ "1.00" _ "1.50"	Level 0-3 is implemented and the according version numbers are shown

## KCPC – Query KCP categories

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### Description

Query KCP command categories.

### Syntax

---

#### Command

KCPC	Query supported KCP command categories.
------	---

#### Responses

KCPC_B_« <i>CategoryName</i> 1»"	First supported KCP command category.
KCPC_B_« <i>CategoryName</i> 2»"	Second supported KCP command category.
...	...
KCPC_A_« <i>CategoryName</i> n»"	Last supported KCP command category.
KCPC_I	Command understood but currently not executable

#### Parameters / Return values

Name	Type	Values	Meaning
CategoryName	string		KCP category internal name (see the separate chapters of this manual)

#### Examples

↓	KCPC	Query the current KCP level and version
↑	KCPC_B_“Device” KCPC_B_“Counting” KCPC_A_“Weighing Basic”	

## I2, IBMT – Query device information (type, capacity)

### Description

Use I2 to query information about the device (e.g. type and weighing capacity). The response is output as a whole string.

### Syntax

#### Command

I2 IBMT	Query of the device
------------	---------------------

#### Responses

I2_A_ "«Type»_«Capacity»_«Unit»" IBMT_A_ "«Type»_«Capacity»_«Unit»"	Device/instrument type and capacity, with the correct number of digits depending on d.
I2_I IBMT_A	Command understood but currently not executable (device is currently executing another command, e.g. taring).

#### Parameters / Return values

Name	Type	Values	Meaning
Type	string		Type of device / instrument
Capacity	string		Capacity of device / instrument
Unit	string		Weight unit

### Comments

- With multi-range devices, the last decimal place is available only in the finer ranges.
- The number of characters of "text" depends on the device type and capacity.

### Examples

↓	I2	Query of the device data
↑	I2_A_ "GAT_6K-4_6000.00_g"	Device type and capacity

## I3 – Query device software version

### Description

Provides the device software version(s).

### Syntax

#### Command

I3	Query of the device software version.
----	---------------------------------------

#### Responses

I3_A_«Software»[_«TNR»]" [_"«ApplicationSoftware»"]	Device software version and type number.
I3_I	Command understood but currently not executable (device is currently executing another command, e.g. taring).

#### Parameters / Return values

Name	Type	Values	Meaning
Software	string		(Legally relevant) software (firmware) version
TNR	string		Type number (number identifying the software configuration parameters used). Not sent, if software is not parameterizable / configurable to different types (most firmware).
Application-Software	string		(Not legally relevant) application soft (firmware) ware version, if available.

#### Comments

- Only the software version of the terminal software is issued.
- If no terminal is present, the bridge software is issued instead.

#### Examples

↓	I3	Query of the Software version number(s) and type definition number
↑	I3_A_"4.10"	4 .10: Software version number. No type number.
↑	I3_A_"4.10_10.142"	4 .10: Software version number. 10.142: Type number.
↑	I3_A_"4.10_10.142"_"2.141"	4 .10: (Legally relevant) software version number. 10.142: Type number. 2.141: (Not legally relevant) application software number.



## I4 , IBIS – Query / set serial number

### Description

Use I4 to query the serial number of the device. In the case of devices, the serial number of the terminal is output.

### Syntax

#### Command

I4 IBIS		Query of the serial number.
IBIS_ " «SNR»"	K	Set the serial number (if allowed).

#### Responses

I4_A_ " «SNR»" IBIS_A_ " «SNR»"	Serial number.
I4_I IBIS_I	Command not understood, not executable at present.
IBIS_A	The serial number is set successfully.

#### Parameters / Return values

Name	Type	Values	Meaning
SNR	string		Serial number

### Comments

- Due to production / cost reasons, the serial number may not be available over KCP. Here, the answer is N/A.
- The serial number agrees with that on the model plate and is different for every device.
- The serial number can be used, for example, as a device address in a network solution.
- The device response to I4 appears unsolicited after switching on and after the cancel command @.
- Only the serial number of the terminal is issued.
- If no terminal is present, the serial number of the bridge is issued instead.

### Examples

↓	I4	Query of serial number
↑	I4_A_ "WX1712345"	The serial number is: WX1712345
↓	IBIS_ "WX1712345"	Set serial number
↑	IBIS_A	Serial number set.
↓	IBIS	Query of serial number
↑	IBIS_A_ "N/A"	No serial number available.

### See also

→	@ - cancel
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## I5 – Query software identification number

---

### Description

Identical to I3.

## IBIM – Query/set device external model number

---

### Description

Set the device brand model number (external article number for clients/sale).

### Syntax

---

#### Command

IBIM		Query external model number.
IBIM_ "«ModelNumber»"	K	Set external model number.

#### Responses

IBIM_A_ "«ModelNumber»"	The external model number.
IBIM_A	The external model number is set successfully.
IBIM_L	Model number invalid (too short/long).

#### Parameters / Return values

Name	Type	Values	Meaning
ModelNumber	string		External model number (max. 31 characters).

#### Examples

↓	IBIM_ "IFB 30K-2M"	Set model number
↑	IBIM_A	Model number set.

## IBIN – Query/set user-defined identification string (inventory number)

---

### Description

Set a user-defined identification (ID) string (e.g. inventory number) into the device.

### Syntax

---

#### Command

IBIN		Query identification string.
IBIN_ " «ID»"	K	Set identification string.

#### Responses

IBIM_A_ " «ID»"	The configured identification string.
IBIM_A	The identification string is set successfully.
IBIM_L	ID invalid (too short/long).

#### Parameters / Return values

Name	Type	Values	Meaning
ID	string		Custom identification string (max. 31 characters).

#### Examples

↓	IBIM_ "My 15kg balance"	Set ID string
↑	IBIM_A	ID string set.

#### 4 KCP commands – category “Device Display” (level 1)

D	Display: Write text to display
DM	Query/set display mode
DW	Display: Show weight
IBBS	Query battery status
PWR	Power on/off

## D – Display: Write text to display

---

### Description

Use **D** to write text to the device display.

### Syntax

---

#### Command

D_ "«DisplayText»"	V	Write text into the device display.
--------------------	---	-------------------------------------

#### Responses

D_A	Command understood and executed successfully: Text appears left-aligned in the device display marked by a symbol, e.g. *.
D_I	Command understood but currently not executable.
D_L	Command understood but not executable (incorrect parameter or device with no display).

#### Parameters / Return values

Name	Type	Values	Meaning
DisplayText	string		Text on the device display

#### Comments

---

- A symbol in the display, e.g. \* indicates that the device is not displaying a weight value.
- The maximum number of characters of "text" visible in the display depends on the device type. If the maximum number of characters is exceeded, the text disappears on the right side.
- Quotation marks can be displayed as indicated

#### Examples

↓	D_ "HELLO"	Write "HELLO" into the device display
↑	D_A	The full text HELLO appears in the device display

↓	D_ " "	Clear the device display
↑	D_A	Device display cleared, marked by a symbol, e. g. *

#### See also

→	DW – Display: Show weight
---	---------------------------

## DM – Query / set display mode

---

### Description

Describe the command in detail here.

### Syntax

---

#### Command

DM	Query display mode.
DM_«DisplayMode»	Set display mode.

#### Responses

DM_A_«DisplayMode»	Current display mode.
DM_A	Display mode is set successfully.
DM_I	Command understood but currently not executable.
DM_L	Command understood but not executable (no display or incorrect parameter).

#### Parameters / Return values

Name	Type	Values		Meaning
DisplayMode	enum	DEF		Regular display mode.
		OFF		Display completely off (no segments)
		TXT	V	Display text defined in “D” only. (not available in verified mode)

### Comments

---

This command can be used (combined with  $\kappa$ ), to disable the balance indication. Useful when only the remote indicator displays relevant/current information.

### Examples

↓	DM	Query current display mode.
↑	DM_A_DEF	The current, stable (“S”) weight value is 100.00 g
↓	DM_OFF	Switch display off.
↑	DM_A	OK, display switched off.
↓	DM_TXT DM_“Hello World”	Set display to display text only, display “Hello World”
↑	DM_A	OK.

### See also

→	D - Display text
---	------------------

## DW – Display: Show weight

---

### Description

Writes the current weight value to the device display using the set unit. This command is used to reset the display after using the `D` command.

### Syntax

---

#### Command

DW	Switch the main display to weight mode.
----	---

#### Responses

DW_A	Command understood and executed successfully: Main display shows the current weight value.
DW_I	Command understood but currently not executable.

### Comments

---

- DW resets the device display following a `[D]` command.

### Examples

↓	DW	Switch the main display to weight mode
↑	DW_A	Main display shows the current weight value

### See also

→	D – Display: Write text to display
---	------------------------------------



## IBBS – Query battery status

---

### Description

Query the current battery status.

### Syntax

---

#### Command

IBBS	Retrieves the current battery capacity and charging status.
------	---

#### Responses

IBBS_A_«BatteryIndicator»_%_«ChargeStatus»	Current battery status.
IBBS_L	No battery or no mechanism to retrieve battery charging status.

#### Parameters / Return values

Name	Type	Values	Meaning
Battery Indicator	integer	0 - 100	Battery charge status in percent (how much battery capacity is left). If the device does not support providing the exact battery status, the following values will be sent: <ul style="list-style-type: none"><li>• 0: battery low</li><li>• 100: battery charged sufficiently or no information about battery available</li></ul>
ChargeStatus	string	N	No external power, not charging, running from battery.
		C	Currently charging.
		F	Fully charged.

#### Comments

---

- This command is mainly used for displaying a battery indicator in remote devices.

## PWR – Power on/off

---

### Description

Switch device on, off or into standby.

### Syntax

---

#### Command

PWR	Query current power state (if possible).
PWR_«On/Off»	Set current power state.

#### Responses

PWR_A	Device has been switched off successfully.
PWR_A I4_A_“«SNR»”	Device has been switched on successfully. Serial number is sent after startup.
PWR_I	Command understood but currently not executable (device is currently executing another command, e.g. taring, or timeout as stability was not reached).
PWR_L	Command understood but not executable (not capable of switching power states or incorrect/unsupported parameter).

#### Parameters / Return values

Name	Type	Values	Meaning
On/Off	integer	0	Switch to standby mode (lower power consumption).
		1	Switch device on.
		2	Switch device off completely (lowest power state).

#### Comments

---

- It depends on the device whether switching on from the lowest power state is possible using the PWR command.

## 5 KCP commands – category “Weighing Basic” (level 0)

The commands from Level 0 offer the very basic functions available for every basic weighing device.

S	Send stable indication in host unit (weight value / measured value)
SI	Send current indication in host unit immediately
SIR	Send current indication in host unit immediately and repeat
SX	Send stable indication in host unit with additional digits
SXI	Send stable indication in host unit with additional digits immediately
SXIR	Send stable indication in host unit with additional digits immediately and repeat
T	Tare
TI	Tare immediately
TZ	Tare or zero the balance (e.g. combined tare/zero button)
U	Query or set display and host unit
Z	Zero after stability
ZI	Zero immediately

## S – Send stable weight value in host unit

### Description

Use *S* to send a stable weight value in the host unit, along with the unit.

### Syntax

#### Command

S	Send the current stable net weight value in the host unit.
---	--

#### Responses

S_S_«WeightValue»_«Unit»	Current stable weight value in the set host unit.
S_I	Command understood but currently not executable (device is currently executing another command, e.g. taring, or timeout as stability was not reached).
S_L	Command understood but not executable (incorrect parameter).
S_+	Device in overload range.
S_-	Device in underload range.
S_S_«ErrorCode»	Code of error occurred

#### Parameters / Return values

Name	Type	Values	Meaning
WeightValue	float		Weight value in the host unit
Unit	string		Current host unit
ErrorCode	string		Code of error occurred

#### Comments

- The duration of the timeout depends on the device type.
- The weight value is formatted as a right aligned string with 10 characters including the decimal point. The minus sign for negative weight values belongs to the weight value and is also right aligned (without space between minus sign and number).
- Preceding zeros are not shown except for the zero to the left of the decimal point.
- For multi-range or floating range balances, the decimal places at the end that are not displayed (in higher ranges) are shown as spaces.

#### Examples

↓	S	Send a stable weight value in the host unit
↑	S_S_.....100.00_g	The current, stable ("S") weight value is 100.00 g
↑	S_S_.....-100.00_g	The current, stable ("S") weight value is -100.00 g
↑	S_S_.....200.00_g S_S_.....200.0_g (d = 0.01/0.1g)	In a higher range (for multi/floating-range balances), the last digit disappears and is replaced with a space.
↑	S_S_.....200.0_g S_S_.....200._g (d = 0.1/1g)	
↑	S_S_.....200._.g	Theoretically, even two spaces could be missing with d=0.01/0.1/1g.
↑	S_S_.....10000_g	When there is no decimal point, the value is still right aligned as described above.

## SI – Send weight value in host unit immediately

---

### Description

Use `SI` to immediately send the current weight value in the host unit, along with the unit.

### Syntax

---

#### Command

<code>SI</code>	Send the current net weight value in the host unit, irrespective of device stability.
-----------------	---

#### Responses

<code>S_S_«WeightValue»_«Unit»</code>	Stable weight value in set host unit
<code>S_D_«WeightValue»_«Unit»</code>	Non-stable (dynamic) weight value in set host unit
<code>S_I</code>	Command understood but currently not executable (device is currently executing another command, e.g. taring).
<code>S_L</code>	Command understood but not executable (incorrect parameter).
<code>S_+</code>	Device in overload range.
<code>S_-</code>	Device in underload range.
<code>S_S_«ErrorCode»</code>	Code of error occurred

#### Parameters / Return values

Name	Type	Values	Meaning
<code>WeightValue</code>	float		Weight value
<code>Unit</code>	string		Current host unit
<code>ErrorCode</code>	string		Code of error occurred

#### Comments

---

- The device response to the command `SI` is the last internal weight value (stable or dynamic) before receipt of the command `SI`.
- The weight value is formatted as described in the comments of the `S` command.

#### Examples

↓	<code>SI</code>	Send current weight value
↑	<code>S_D_129.07_g</code>	The weight value is unstable (dynamic, "D") and is currently 129.07 g

## SIR – Send weight value in host unit immediately and repeat

### Description

Use SIR to immediately send the current weight value, along with the unit, on a continuous basis.

### Syntax

#### Command

SIR	Send the net weight values in the host unit repeatedly, irrespective of device stability. The default time between transmissions is device dependent (typically around 15 Hz).
SIR_«TimeMsBetweenTransmissions»	As above, setting the time between transmissions explicitly (in milliseconds).

#### Responses

S_S_«WeightValue»_«Unit»	Stable weight value in set host unit
S_D_«WeightValue»_«Unit»	Non-stable (dynamic) weight value in host unit
S_I	Command understood but currently not executable (device is currently executing another command, e.g. taring).
S_L	Command understood but not executable (incorrect parameter).
S_+	Device in overload range.
S_-	Device in underload range.
S_S_«ErrorCode»	Code of error occurred

#### Parameters / Return values

Name	Type	Values	Meaning
TimeMsBetween-Transmissions	int		Time in milliseconds between repeated transmissions. The maximum rate is limited by the minimum time possible required by the filter to deliver different indications. Faster repetition rates would make no sense as the indication could never change between two values.
WeightValue	float		Weight value
Unit	string		Current host unit
ErrorCode	string		Code of error occurred

#### Comments

- SIR is overwritten by the commands S, SI, @ and hardware break and hence cancelled.
- The weight value is formatted as a right aligned string with 10 characters including the decimal point.

#### Examples

↓	SIR	Send current weight values at intervals
↑	S_D_129.07_g	The device sends stable ("S") or unstable ("D") weight values at intervals
↑	S_D_129.08_g	
↑	S_S_129.09_g	
↑	S_S_129.09_g	
↑	S_D_129.87_g	
↑	S_...	

## SX – Send stable weight value in host unit with additional digits

### Description

Use `SX` to send a stable weight value with one additional digit, along with the host unit.

### Syntax

#### Command

<code>SX</code>	Send the current stable net weight value in host unit with one additional digit.
-----------------	--

#### Responses

<code>SX_S_«WeightValue»_«Unit»</code>	Current stable weight value with one additional digit in set host unit.
<code>SX_I</code>	Command understood but currently not executable (device is currently executing another command, e.g. taring, or timeout as stability was not reached).
<code>SX_L</code>	Command understood but not executable (incorrect parameter).
<code>SX_+</code>	Device in overload range.
<code>SX_-</code>	Device in underload range.
<code>SX_Z</code>	Device zero out of range.
<code>SX_S_«ErrorCode»</code>	Code of error occurred

#### Parameters / Return values

Name	Type	Values	Meaning
WeightValue	float		Weight value
Unit	string		Current host unit
ErrorCode	string		Code of error occurred

#### Comments

- The duration of the timeout depends on the device type.
- The weight value is formatted as a right aligned string with 11 characters including the decimal point.
- Preceding zeros are not shown except for the zero to the left of the decimal point.
- For multi-range or floating range balances, the decimal places at the end that are not displayed (in higher ranges) are shown as spaces.
- For balances with auxiliary display (e != d), there will also be an additional digit.
- This command does not affect the readability of the user display (LCD), it still shows the regular readability.

#### Examples

↓	<code>SX</code>	Send a stable weight value with one additional digit
↑	<code>SX_S_100.003_g</code>	The current stable ("S") weight value is 100.00 g. (In x10 format, there is one more decimal place.)

## SXI – Send weight value in host unit with additional digits immediately

### Description

Use `SXI` to immediately send the current weight value with one additional digit, along with the unit.

### Syntax

#### Command

<code>SXI</code>	Send the current net weight value with one additional digit in host unit, irrespective of device stability.
------------------	---

#### Responses

<code>SX_S_«WeightValue»_«Unit»</code>	Stable weight value in set host unit
<code>SX_D_«WeightValue»_«Unit»</code>	Non-stable (dynamic) weight value in set host unit
<code>SX_I</code>	Command understood but currently not executable (device is currently executing another command, e.g. taring).
<code>SX_+</code>	Device in overload range.
<code>SX_-</code>	Device in underload range.
<code>SX_Z</code>	Device zero out of range
<code>SX_S_«ErrorCode»</code>	Code of error occurred

#### Parameters / Return values

Name	Type	Values	Meaning
WeightValue	float		Weight value
Unit	string		Current host unit
ErrorCode	string		Code of error occurred

#### Comments

- The device response to the command `SXI` is the last internal weight value (stable or dynamic) before receipt of the command `SXI`.
- The weight value is formatted as described in the comments of the `SX` command.

#### Examples

↓	<code>SXI</code>	Send current weight value
↑	<code>SX_D_129.072_g</code>	The weight value is unstable (dynamic, "D") and is currently 129.07 g. (In x10 format, there is one more decimal place.)



## SXIR – Send weight value in host unit with additional digits immediately and repeat

### Description

Use `SXIR` to immediately send the current weight value with one additional digit in host unit, along with the unit, on a continuous basis.

### Syntax

#### Command

<code>SXIR</code>	Send the net weight values repeatedly, irrespective of device stability. The default time between transmissions is device dependent (typically around 15 Hz).
<code>SXIR_«TimeMsBetweenTransmissions»</code>	As above, setting the time between transmissions explicitly (in milliseconds).

#### Responses

<code>SX_S_«WeightValue»_«Unit»</code>	Stable weight value in set host unit
<code>SX_D_«WeightValue»_«Unit»</code>	Non-stable (dynamic) weight value (in x10 format) in set host unit
<code>SX_I</code>	Command understood but currently not executable (device is currently executing another command, e.g. taring).
<code>SX_L</code>	Command understood but not executable (incorrect parameter).
<code>SX_+</code>	Device in overload range.
<code>SX_-</code>	Device in underload range.
<code>SX_Z</code>	Device zero out of range
<code>SX_S_«ErrorCode»</code>	Code of error occurred

#### Parameters / Return values

Name	Type	Values	Meaning
TimeMsBetween-Transmissions	int		Time in milliseconds between repeated transmissions
WeightValue	float		Weight value
Unit	string		Current host unit
ErrorCode	string		Code of error occurred

#### Comments

- `SXIR` is overwritten by the commands `SX`, `SXI`, `@` and hardware break and hence cancelled.
- The weight value is formatted as described in the comments of the `SX` command.

#### Examples

↓	<code>SXIR</code>	Send current weight values with one additional digit at intervals
↑	<code>SX_D_.....129.071_g</code>	The device sends stable ("S") or unstable ("D") weight values at intervals
↑	<code>SX_D_.....129.083_g</code>	
↑	<code>SX_S_.....129.087_g</code>	
↑	<code>SX_S_.....129.092_g</code>	
↑	<code>SX_D_.....129.865_g</code>	
↑	<code>SX_...</code>	

## T – Tare

### Description

Use `T` to tare the device. The next stable weight value will be saved in the tare memory.

### Command

<code>T</code>	Tare, i.e. store the next stable weight value as a new tare weight value.
----------------	---

### Responses

<code>T_S_«TareWeightValue»_«Unit»</code>	Taring successfully performed. The tare weight value returned corresponds to the weight change on the device in set host unit since the last zero setting.
<code>T_I</code>	Command understood but currently not executable (device is currently executing another command, e.g. zero setting, or timeout as stability was not reached).
<code>T_L</code>	Command understood but not executable (incorrect parameter).
<code>T_+</code>	Upper limit of taring range exceeded.
<code>T_-</code>	Lower limit of taring range exceeded.

### Parameters / Return values

Name	Type	Values	Meaning
TareWeight-Value	float		Weight value
Unit	string		Current host unit

### Comments

- The tare memory is overwritten by the new tare weight value.
- The duration of the timeout depends on the device type.
- Clearing tare memory: See `TAC`.
- The weight value is formatted as a right aligned string with 10 characters including the decimal point.

### Examples

↓	<code>T</code>	Tare
↑	<code>T_S_100.00_g</code>	The device is tared and has a value of 100.00 g in the tare memory

### See also

→	<code>TAC - Clear tare value</code>
---	-------------------------------------

## TI – Tare immediately

### Description

Use **TI** to tare the device immediately and independently of device stability.

### Command

TI	V	Tare immediately, i.e. store the current weight value, which can be stable or non stable (dynamic), as are weight value.
----	---	--

### Responses

TI_S_«TareWeightValue»_«Unit»	Taring performed, stable tare value. The new tare value corresponds to the weight change on the device in the host unit since the last zero setting.
TI_D_«TareWeightValue»_«Unit»	Taring performed, non-stable (dynamic) tare value.
TI_I	Command understood but currently not executable (device is currently executing another command, e.g. zero setting).
TI_L	Command understood but not executable (e.g. certified version of the device).
TI_+	Upper limit of taring range exceeded.
TI_-	Lower limit of taring range exceeded.

### Parameters / Return values

Name	Type	Values	Meaning
TareWeight-Value	float		Tare Weight value
Unit	string		Current host unit

### Comments

- The tare memory will be overwritten by the new tare weight value.
- After a non-stable (dynamic) stored tare weight value, a stable weight value can be determined. However, the absolute value of the stable weight value determined in this manner is not accurate.
- The taring range is specified to the device type.
- The weight value is formatted as a right aligned string with 10 characters including the decimal point.
- The stored tare weight value is sent in the unit set

### Examples

↓	TI	Tare immediately
↑	TI_D_117.57_g	The tare memory holds a non-stable (dynamic) weight value

### See also

→	TAC - Clear tare value
---	------------------------

## TZ – Combined Tare/Zero

### Description

Tare or zero the balance, depending on the current load (like a combined tare/zero button).

### Syntax

#### Command

TZ	Tare or zero the balance.
----	---------------------------

#### Responses

TZ_A_«TareOrZero»[_«TareWeightValue»_«Unit»]	Balance tared or zeroed, depending on current load. If tared, the new tare value is being sent as parameter.
TZ_I	Command understood but currently not executable (device is currently executing another command, e.g. zero setting, or timeout as stability was not reached).
TZ_L	Command understood but not executable (incorrect parameter).
TZ_+	Upper limits exceeded.
TZ_-	Lower limits exceeded.

#### Parameters / Return values

Name	Type	Values	Meaning
TareOrZero	string	T	Tare operation executed
		Z	Zero operation executed
TareWeight-Value	float		Tare weight value (only when tared)
Unit	string		Current host unit

#### Comments

- If the balance has a combined zero/tare function key, this command should work as the button works.
- Also balances with separate zero and tare function should have this combined function. If the current load is within the zero range of the balance, it will be zeroed. If it is higher than the zero range, the current load will be taken as tare.

#### Examples

↓	TZ	Tare or zero.
↑	TZ_A_Z	Balance zeroed, tare value is cleared.
↓	TZ	Tare or zero.
↑	TZ_A_T_100.00_g	Balance tared, the device has a value of 100.00 g in the tare memory

#### See also

➔	T - Tare
➔	Z - Zero
➔	TAC - Clear tare value

## U – Query / set display and host unit

---

### Description

This command retrieves or sets both the display and the host unit.

The *display unit* is the unit displayed in the display of the indicator.

The *host unit* is the unit used to send weighing values to the *host* (remote device / computer).

### Syntax

---

#### Command

U	Query the current display unit.
U_«UnitSymbol»	Set the current display and host unit.

#### Responses

U_A_«UnitSymbol»	Returns the currently set display unit symbol.
U_A	Unit successfully set.
U_L	Unit symbol invalid or required factors not set (see below).

#### Parameters / Return values

Name	Type	Values	Meaning
UnitSymbol	string	see [Units]	Symbol of the unit to set.

#### Comments

---

- For certain units (e.g. percent, pieces, free factor, ...), before using this command, the corresponding factor has to be set using KCP commands or the balance keyboard.
- In verified mode, not all units may be available.

#### Examples

↓	U	Query unit
↑	U_A_g	The current unit is gram (g).
↑	U_A_kg	The current unit is kilogram (kg).
↓	U_g	Set the units to gram (g).
↑	U_A	The unit is set now.
↓	U_%	Set the unit to percent (%).
↑	U_I	Invalid action, because the weight of 100% was not set before.

## Z – Zero (after stability)

---

### Description

Use **Z** to set a new zero; all weight values (including the tare weight) will be measured relative to this zero. After zeroing has taken place, the following values apply: tare weight = 0; net weight (= gross weight) = 0.

### Syntax

---

#### Command

Z	Zero the device.
---	------------------

#### Responses

Z_Ä	Zero setting successfully performed. Gross, net and tare = 0.
Z_I	Command understood but currently not executable (device is currently executing another command, e.g. taring, or timeout as stability was not reached).
Z_+	Upper limit of zero setting range exceeded.
Z_-	Lower limit of zero setting range exceeded.

#### Comments

---

- The tare memory is cleared after zero setting.
- The zero point determined during switching on is not influenced by this command, the measurement ranges remain unchanged.
- The duration of the timeout depends on the device type.

#### Examples

↓	Z	Zero
↑	Z_Ä	Zero setting performed

## ZI – Zero immediately

---

### Description

Use `ZI` to set a new zero immediately, regardless of device stability. All weight values (including the tare weight) will be measured relative to this zero. After zeroing has taken place, the following values apply: tare weight = 0; net weight (= gross weight) = 0.

### Syntax

---

#### Command

<code>ZI</code>	V	Zero the device immediately regardless the stability of device..
-----------------	---	--

#### Responses

<code>ZI_D</code>	Re-zero performed under non-stable (dynamic) conditions.
<code>ZI_S</code>	Re-zero performed under stable conditions.
<code>ZI_I</code>	Command understood but currently not executable (device is currently executing another command, e.g. taring).
<code>ZI_+</code>	Upper limit of zero setting range exceeded.
<code>ZI_-</code>	Lower limit of zero setting range exceeded.

#### Comments

---

- The tare memory is cleared after zero setting.
- This command is not supported by approved devices.
- The zero point determined during switching on is not influenced by this command, the measurement ranges remain unchanged.

#### Examples

↓	<code>ZI</code>	Zero immediately
↑	<code>ZI_D</code>	Re-zero performed under non-stable (dynamic) conditions

## 6 KCP commands – category “Weighing Advanced” (level 1)

The commands from Level 1 are available for all more advanced weighing instruments.

IBRL	List of balance range information
IBRT	Query balance ranges type
IU	Query available units
IVERS	Query/set verification state
SU	Send stable indication in display unit (weight value / measured value)
SIU	Send current indication in display unit immediately
SIRU	Send current indication in display unit immediately and repeat
SXU	Send stable indication in display unit with additional digits
SXIU	Send stable indication in display unit with additional digits immediately
SXIRU	Send stable indication in display unit with additional digits immediately and repeat
SR	Send weight value on weight change (send and repeat)
TA	Query/preset tare weight value
TAI	Query/preset (internal) tare weight value
TAC	Clear tare value



## IBRL / BalanceRangesList – List of balance range information

### Description

Query balance range information.

### Syntax

#### Command

IBRL	Query balance range information.
------	----------------------------------

#### Responses

IBRL_B_«RangeNr»_«Max»_«Unit»_«d»_«Unit» [_«Min» _«Unit» _«e» _«Unit»]	Information about first range (if multiple).
IBRL_B_«RangeNr»_«Max»_«Unit»_«d»_«Unit» [_«Min» _«Unit» _«e» _«Unit»]	Information about second range (if multiple).
...	
IBRL_A_«RangeNr»_«Max»_«Unit»_«d»_«Unit» [_«Min» _«Unit» _«e» _«Unit»]	Information about last range. (Min and e are optional when it is not ver- ifiable)
IBRL_I	Command understood but currently not executable.

#### Parameters / Return values

Name	Type	Values	Meaning
RangeNr	float	0,1,2,3,...	Number of the range
Max	float		Max (capacity of this range)
d	float		d (readout)
Min	float		Min (minimum verification value)
e	float		e (verification interval)
Unit	string	see [Units]	Unit for the corresponding value.

## IBRT – Query balance ranges type

---

### Description

Query the type of the balance ranges. This defines the way, the balance switches between ranges (if multiple).

### Syntax

---

#### Command

IBRT		Query balance range type.
IBRT_«BalanceRangeType»	V	Set balance range type

#### Responses

IBRT_A_«BalanceRangeType»	Answer with balance range type.
---------------------------	---------------------------------

#### Parameters / Return values

Name	Type	Values	Meaning
Balance RangeType	string	SR	Single range
		MR	Multi range
		FR	Floating range

## IU – Query available units

---

### Description

Query the available units (e.g. for the U command).

### Syntax

---

#### Command

IU	Query available units.
----	------------------------

#### Responses

IU_B_«UnitSymbol»	Answer with available unit 1
IU_B_«UnitSymbol»	Answer with available unit 2.
...	...
IU_A_«UnitSymbol»	Answer with the last available unit.

#### Parameters / Return values

Name	Type	Values	Meaning
UnitSymbol	string	see [Units]	Name/symbol of the unit

#### Comments

---

- The units available may be limited for verified devices.

## IVERS – Query/set verification state

---

### Description

Query or set current state of verification.

### Syntax

---

#### Command

IVERS		Query current verification state.
IVERS_«VerificationState»	V	Set current verification state.

#### Responses

IVERS_A_«VerificationState»	Current verification state.
IVERS_A	Verification state set successfully.
IVERS_I	Command understood but currently not executable (device is currently executing another command, e.g. taring, or timeout as stability was not reached, or the device does have a mechanical switch).
IVERS_L	Command understood but not executable (incorrect parameter).

#### Parameters / Return values

Name	Type	Values	Meaning
Verification-State	bool	0	not in verified mode or no type approval / verification not possible.
		1	in verified mode

#### Comments

---

- Setting the verification state may not be possible because there is a mechanical switch used for sealing.
- Setting the verification state changes the software sealing number and official reverification may be necessary.

## SU – Send stable weight value in display unit

---

### Description

Identical syntax and behavior as the `S` command, except the value is returned in the current display unit, not the host unit.

### Syntax

---

#### Command

SU	Send the current stable net weight value in display unit.
----	---

#### Responses

SU_S_«WeightValue»_«Unit»	Current stable weight value in the display unit.
SU_I	Command understood but currently not executable (device is currently executing another command, e.g. taring, or timeout as stability was not reached).
SU_L	Command understood but not executable (incorrect parameter).
SU_+	Device in overload range.
SU_-	Device in underload range.
SU_S_«ErrorCode»	Code of error occurred

#### Parameters / Return values

Name	Type	Values	Meaning
WeightValue	float		Weight value in the display unit
Unit	string		Current display unit
ErrorCode	string		Code of error occurred

#### Examples

↓	SU	Send a stable weight value in the display unit
↑	SU_S_100.00_pcs	The current, stable ("S") piece count is 100
↑	SU_S_-100.00_g	The current, stable ("S") weight value is -100.00 g

#### See also

→	S – Send stable weight value in host unit
---	---

## SIU – Send current indication in display unit immediately

### Description

Identical syntax and behavior as the SI command, except the value is returned in the current display unit, not the host unit.

### Syntax

#### Command

SIU	Send the current net weight value in the display unit, irrespective of device stability.
-----	--

#### Responses

SU_S_«WeightValue»_«Unit»	Stable weight value in display unit
SU_D_«WeightValue»_«Unit»	Non-stable (dynamic) weight value in display unit
SU_I	Command understood but currently not executable (device is currently executing another command, e.g. taring).
SU_L	Command understood but not executable (incorrect parameter).
SU_+	Device in overload range.
SU_-	Device in underload range.
SU_S_«ErrorCode»	Code of error occurred

#### Parameters / Return values

Name	Type	Values	Meaning
WeightValue	float		Weight value in display unit
Unit	string		Current display unit
ErrorCode	string		Code of error occurred

#### Examples

↓	SIU	Send a stable weight value in the display unit
↑	SIU_S_100.00_pcs	The current, stable ("S") piece count is 100
↑	SIU_D_-100.00_g	The weight value is unstable (dynamic, "D") and is currently -100.00 g

#### See also

→	SI – Send current indication in host unit immediately
---	---

## SIRU – Send current indication in display unit immediately and repeat

### Description

Identical syntax and behavior as the SIR command, except the value is returned in the current display unit, not the host unit.

### Syntax

#### Command

SIRU	Send the net weight values in display unit repeatedly, irrespective of device stability. The default time between transmissions is device dependent (typically around 15 Hz).
SIRU_«TimeMsBetweenTransmissions»	As above, setting the time between transmissions explicitly (in milliseconds).

#### Responses

SU_S_«WeightValue»_«Unit»	Stable weight value in set display unit
SU_D_«WeightValue»_«Unit»	Non-stable (dynamic) weight value in set display unit
SU_I	Command understood but currently not executable (device is currently executing another command, e.g. taring).
SU_L	Command understood but not executable (incorrect parameter).
SU_+	Device in overload range.
SU_-	Device in underload range.
SU_S_«ErrorCode»	Code of error occurred

#### Parameters / Return values

Name	Type	Values	Meaning
TimeMsBetween-Transmissions	int		Time in milliseconds between repeated transmissions. The maximum rate is limited by the minimum time possible required by the filter to deliver different indications. Faster repetition rates would make no sense as the indication could never change between two values.
WeightValue	float		Weight value in display unit
Unit	string		Current display unit
ErrorCode	string		Code of error occurred

#### Examples

↓	SIRU	Send current weight values at intervals
↑	SU_D_129.07_lb	The device sends stable ("S") or unstable ("D") weight values at intervals in display unit
↑	SU_D_129.08_lb	
↑	SU_S_129.09_lb	
↑	SU_S_129.09_lb	
↑	SU_D_129.87_lb	
↑	SU_...	

#### See also

→	SIR – Send current indication in host unit immediately and repeat
---	---

## SXU – Send stable indication in display unit with additional digits

### Description

Identical syntax and behavior as the `SX` command, except the value is returned in the current display unit, not the host unit.

### Syntax

#### Command

<code>SXU</code>	Send the current stable net weight value in display unit with one additional digit
------------------	--

#### Responses

<code>SXU_S_«WeightValue»_«Unit»</code>	Current stable weight value in the display unit with one additional digit
<code>SXU_I</code>	Command understood but currently not executable (device is currently executing another command, e.g. taring, or timeout as stability was not reached).
<code>SXU_L</code>	Command understood but not executable (incorrect parameter).
<code>SXU_+</code>	Device in overload range.
<code>SXU_-</code>	Device in underload range.
<code>SXU_S_«ErrorCode»</code>	Code of error occurred

#### Parameters / Return values

Name	Type	Values	Meaning
WeightValue	float		Weight value in the display unit
Unit	string		Current display unit
ErrorCode	string		Code of error occurred

### Examples

↓	<code>SXU</code>	Send a stable weight value in the display unit with one additional digit
↑	<code>SXU_S_«-100.001_g</code>	The current, stable ("S") weight value is -100.01 g

### See also

→	<code>SX</code> – Send stable indication in host unit with additional digits
---	--



## SXIU – Send stable indication in display unit with additional digits immediately

### Description

Identical syntax and behavior as the `SXI` command, except the value is returned in the current display unit, not the host unit.

### Syntax

#### Command

SXIU	Send the current net weight value in the display unit with one additional digit, irrespective of device stability.
------	--

#### Responses

SXU_S_«WeightValue»_«Unit»	Stable weight value in display unit with one additional digit
SXU_D_«WeightValue»_«Unit»	Non-stable (dynamic) weight value in display unit with one additional digit
SXU_I	Command understood but currently not executable (device is currently executing another command, e.g. taring).
SXU_L	Command understood but not executable (incorrect parameter).
SXU_+	Device in overload range.
SXU_-	Device in underload range.
SXU_S_«ErrorCode»	Code of error occurred

#### Parameters / Return values

Name	Type	Values	Meaning
WeightValue	float		Weight value in display unit
Unit	string		Current display unit
ErrorCode	string		Code of error occurred

### Examples

↓	SXIU	Send a stable weight value in the display unit
↑	SXIU_D_...-100.001_g	The weight value is unstable (dynamic, "D") and is currently -10.001 g

### See also

→	SXI – Send stable indication in host unit with additional digits immediately
---	--

## SXIRU – Send stable indication in display unit with additional digits immediately and repeat

### Description

Identical syntax and behavior as the `SXIR` command, except the value is returned in the current display unit, not the host unit.

### Syntax

#### Command

<code>SXIRU</code>	Send the net weight values in the display unit repeatedly, irrespective of device stability. The default time between transmissions is device dependent (typically around 15 Hz).
<code>SXIRU_«TimeMsBetweenTransmissions»</code>	As above, setting the time between transmissions explicitly (in milliseconds).

#### Responses

<code>SXU_S_«WeightValue»_«Unit»</code>	Stable weight value in set display unit
<code>SXU_D_«WeightValue»_«Unit»</code>	Non-stable (dynamic) weight value in set display unit
<code>SXU_I</code>	Command understood but currently not executable (device is currently executing another command, e.g. taring).
<code>SXU_L</code>	Command understood but not executable (incorrect parameter).
<code>SXU_+</code>	Device in overload range.
<code>SXU_-</code>	Device in underload range.
<code>SXU_S_«ErrorCode»</code>	Code of error occurred

#### Parameters / Return values

Name	Type	Values	Meaning
TimeMsBetween-Transmissions	int		Time in milliseconds between repeated transmissions. The maximum rate is limited by the minimum time possible required by the filter to deliver different indications. Faster repetition rates would make no sense as the indication could never change between two values.
WeightValue	float		Weight value in display unit
Unit	string		Current display unit
ErrorCode	string		Code of error occurred

#### Examples

↓	<code>SIRU</code>	Send current weight values at intervals
↑	<code>SU_D_129.07_lb</code>	The device sends stable ("S") or unstable ("D") weight values at intervals
↑	<code>SU_D_129.08_lb</code>	
↑	<code>SU_S_129.09_lb</code>	
↑	<code>SU_S_129.09_lb</code>	
↑	<code>SU_D_129.87_lb</code>	
↑	<code>SU_...</code>	

#### See also

→	<code>SXIR</code> – Send stable indication in host unit with additional digits immediately and repeat
---	---

## SR – Send weight value on weight change (send and repeat)

### Description

Use SR to send the current weight values following a predefined minimum change in weight and on a continuous basis. The weight value is sent, along with the unit.

### Command

SR	Send the current stable weight value and then continuously after every weight change. If no preset value is entered, the weight change must be at least 12.5% of the last stable weight value, minimum = 30 digit.
SR_«PresentValue»_«Unit»	Send the current stable weight value and then continuously after every weight change greater or equal to the preset value a non-stable (dynamic) value followed by the next stable value, range = 1 digit to maximal capacity.

### Responses

S_S_«WeightValue»_«Unit»	Current, stable weight value in set host unit, 1 <sup>st</sup> weight change.
S_D_«WeightValue»_«Unit»	Dynamic weight value in set host unit.
S_S_«WeightValue»_«Unit»	Next stable weight value in set host unit.
S_I	Command understood but currently not executable (device is currently executing another command, e.g. zero setting, or timeout as stability was not reached).
S_L	Command understood but not executable (incorrect parameter).
S_+	Device in overload range.
S_-	Device in underload range.
S_S_«ErrorCode»	Code of error occurred

### Parameters / Return values

Name	Type	Values	Meaning
WeightValue	float		Weight value
Unit	string		Unit, only available units permitted
ErrorCode	string		Code of error occurred

### Comments

- SR is overwritten by the commands S, SI, @ and hardware break and hence cancelled.
- If, following a non-stable (dynamic) weight value, stability has not been reached within the timeout interval, the response S\_I is sent and then a non-stable weight value. Timeout then starts again from the beginning.
- The preset value can be entered in any by the device accepted unit.
- The weight value is formatted as a right aligned string with 10 characters including the decimal point.

## Examples

↓	SR_10.00_g	Send the current stable weight value followed by every load change of 10 g
↑	S_S_100.00_g	Device stable
↑	S_D_115.23_g	100.00 g loaded
↑	S_S_200.00_g	Device again stable

## See also

→	S - Send stable weight value
→	SI - Send weight value immediately
→	SIR - Send weight value immediately and repeat

## TA – Query/preset tare weight value

### Description

Use TA to query the current tare value or preset a known tare value.

### Command

TA	Query of the current tare weight value (rounded).
TA_«TarePresentValue»_«Unit»	Preset of a tare value (when supported, see comments).

### Responses

TA_A_«TareWeightValue»_«Unit»	Query current tare weight value in tare memory, in set host unit.
TA_I	Command understood but currently not executable (device is currently executing another command, e.g. zero setting, or timeout as stability was not reached).
TA_L	Command understood but not executable (incorrect parameter or no preset-tare function available).

### Parameters / Return values

Name	Type	Values	Meaning
TarePresentValue	float		Tare value to be set
TareWeight-Value	float		Rounded tare weight value
Unit	string		Current host unit

### Comments

- The tare memory will be overwritten by the preset tare weight value.
- The inputted tare value will be automatically rounded by the device to the current readability / verification interval (according to the requirements for NAWI).
- The taring range is specified to the device type.
- The weight value is formatted as a right aligned string with 10 characters including the decimal point.
- The setting command is only available for devices that support preset tare in their current state (NAWIs may not support preset tare, when verified).

### Examples

↓	TA_100.00_g	Preset a tare weight of 100 g
↑	TA_A_100.00_g	The device has a value of 100.00 g in the tare memory

### See also

→	TAC – Clear tare value
---	------------------------

## TAI – Query/preset tare weight value (internal, not rounded)

### Description

Use TAI to query the current, unrounded tare value or preset a known exact tare value.

### Command

TAI		Query of the current tare weight value in the internal resolution (not rounded).
TAI_«TarePresentValue»_«Unit»	V	Preset of a tare value.

### Responses

TAI_A_«TareWeightValue»_«Unit»	Query current tare weight value in tare memory, in set host unit.
TAI_I	Command understood but currently not executable (device is currently executing another command, e.g. zero setting, or timeout as stability was not reached).
TAI_L	Command understood but not executable (incorrect parameter).

### Parameters / Return values

Name	Type	Values	Meaning
<i>TarePresentValue</i>	float		Exact tare value to be set
<i>TareWeight-Value</i>	float		Current rounded Tare weight value
<i>Unit</i>	string		Current host unit

### Comments

- The tare memory will be overwritten by the preset tare weight value.
- The inputted tare value will **not** be rounded to the current readability. Therefore, this is not allowed for verified NAWIs.
- The internal resolution and taring range is specified to the device type. Typically, the internal resolution is 5-10 times higher than the resolution of the TA command.

### Examples

↓	TAI_100.123_g	Preset a tare weight of 100.123 g (even when d=0.01g).
↑	TAI_A_100.123_g	The device has a value of 100.123 g in the tare memory

### See also

→	TAC - Clear tare value
---	------------------------

## TAC – Clear tare value

---

### Description

Use TAC to clear the tare memory.

### Command

TAC	Clear tare value.
-----	-------------------

### Responses

TAC_A	Tare value cleared, 0 is in the tare memory.
TAC_I	Command understood but currently not executable (device is currently executing another command, e.g. zero setting).
TAC_L	Command understood but not executable (incorrect parameter).

### Comments

- This command is only available for devices that support preset tare in their current state (NAWIs may not support preset tare, when verified).

### Examples

↓	TAC	Clear tare value
↑	TAC_A	Tare value cleared, 0 is in the tare memory

### See also

→	T - Tare
→	TI - Tare immediately
→	TA - Query/preset tare weight value
→	TC - Tare or tare immediately after timeout

## 7 KCP commands – category “Weighing Adjustment” (level 2)

These commands allow to setup and adjust (“calibrate”) a weighing device.

**Attention:** In future versions of KCP, some commands of this category could be changed.

C3	Start adjustment with internal weight
GA	Query / set gravity value of place of adjustment
GU	Query / set gravity value of place of use
JAGZ	Gain adjustment – Zero point
JAGL	Gain adjustment – At load
JALZ	Linearization adjustment – Zero point
JALL	Linearization adjustment – At load
JAS	Save balance adjustment
JDL	Query / set linearization points
JDP	Query / set linearization correction point
JDV	Query / set linearization correction value



## C3 – Start adjustment with internal weight

---

### Description

You can use C3 to start an internal adjustment procedure.

### Syntax

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#### Command

C3	Start the internal adjustment.
----	--------------------------------

#### First Responses

C3_B	The adjustment procedure has been started. Wait for second response.
C3_I	Adjustment cannot be performed at present as another operation is taking place. No second response follows.
C3_L	Adjustment operation not possible (e.g. no internal weight). No second response follows.

#### Further Responses

C3_A	Adjustment has been completed successfully.
C3_I	The adjustment was aborted as, e.g. stability not attained or the procedure was aborted with the C key.

### Comments

---

- Commands sent to the balance during the adjustment operation may not be processed and responded to in the appropriate manner until the adjustment is at an end.

### Examples

↓	C3	Start internal adjustment.
↑	C3_B	Started.
↑	C3_A	Completed successfully.

## GA – Query / set gravity value of place of adjustment

### Description

Use this command to query or set the gravity value of the place of adjustment.

### Syntax

#### Command

GA		Query the gravity value of adjustment.
GA_«GravityValue»	V	Set the gravity value of adjustment.

#### Responses

GA_A_«GravityValue»	Gravity value of adjustment.
GA_A	Command understood and executed successfully
GA_I	Command understood but currently not executable (device is currently executing another command, e.g. gain adjustment was not completed).
GA_L	Command understood but not executable (incorrect parameter).

#### Parameters / Return values

Name	Type	Values	Meaning
GravityValue	float		Gravity value.

### Comments

- After the balance adjustment, both the gravity value of adjustment and the gravity value of place of use will be set to nominal value 9.80665 m/s<sup>2</sup>.
- Once either the gravity value of adjustment or the gravity value of place of use is modified, all the correction points set by the JDPx command will be cleared.

### Examples

↓	GA	Query the gravity value of adjustment.
↑	GA_A_9.8150000	Gravity value of adjustment is 9.8150000.
↓	GA_9.79	Set the gravity value of adjustment to 9.79.
↑	GA_A	Command accepted.

### See also

➔	GU – Query / set the gravity value of place of use
---	--

## GU – Query / set gravity value of place of use

---

### Description

Use this command to query or set gravity value of place of use.

### Syntax

---

#### Command

GU		Query the gravity value of place of use.
GU_«GravityValue»	V	Set the gravity value of place of use.

#### Responses

GU_A_«GravityValue»	Gravity value of place of use.
GU_A	Command understood and executed successfully
GU_I	Command understood but currently not executable (device is currently executing another command, e.g. gain adjustment was not completed).
GU_L	Command understood but not executable (incorrect parameter).

#### Parameters / Return values

Name	Type	Values	Meaning
GravityValue	float		Gravity value.

#### Comments

---

- After the balance adjustment, both the gravity value of adjustment and the gravity value of place of use will be set to nominal value 9.80665.
- Once either the gravity value of adjustment or the gravity value of place of use is modified, all the correction points set by the JDPx command will be cleared.

#### Examples

↓	GU	Query the gravity value of place of use.
↑	GU_A_9.8150000	Gravity value of place of use is 9.8150000.
↓	GU_9.79	Set the gravity value of place of use to 9.79.
↑	GU_A	Command accepted.

#### See also

➔	GA – Query / set the gravity value of adjustment
---	--

## JAGZ – Gain adjustment – Zero point

---

### Description

Use JAGZ to set the zero adjustment point of the balance.

### Syntax

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#### Command

JAGZ	V	Set zero offset of the balance.
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#### Responses

JAGZ_A_«AdjustmentWeight»_«Unit»	Zero offset setting successfully performed and proceeds to gain adjustment.
JAGZ_I	Command understood but currently not executable (device is currently executing another command, e.g. taring, or timeout as stability was not reached).
JAGZ_L	Command understood but not executable (incorrect parameter).

#### Comments

---

- All three commands, JAGZ, JAGL and JAS have to be entered strict sequentially for completing the balance adjustment.

#### Examples

↓	JAGZ	Set zero offset of the balance.
↑	JAGZ_A_20.00_kg	Zero offset setting successfully performed.

#### See also

→	JAGL - Set gain adjustment
→	JAS - Save balance adjustment

## JAGL – Gain adjustment – At load

### Description

Use JAGL to set the gain adjustment at load of the balance.

Use JDA to set the adjustment weight.

### Syntax

#### Command

JAGL	V	Set gain adjustment of the balance.
------	---	-------------------------------------

#### Responses

JAGL_A_«IndicationBeforeAdj»_«Unit» _«IndicationAfterAdj»_«Unit»	Gain adjustment setting successfully performed.
JAGL_I	Command understood but currently not executable (device is currently executing another command, e.g. taring, or timeout as stability was not reached).
JAGL_L	Command understood but not executable (incorrect parameter).

#### Parameters / Return values

Name	Type	Values	Meaning
Indication BeforeAdj	float		Value before adjustment: The indication of the balance with the adjustment load, before this gain adjustment.
Indication AfterAdj	float		Value after adjustment: The indication of the balance with the adjustment load, after this gain adjustment. This should be the nominal value of the adjustment weight.
Unit	enum	see [Units]	Unit in which the previous values are given.

### Examples

↓	JAGL	Set gain adjustment of the balance.
↑	JAGL_A_999.98_g_1000.00_g_	Gain adjustment setting successfully performed.

### See also

→	JAGZ - Set zero adjustment
→	JAS - Save balance adjustment

## JALZ – Start linearization adjustment – Zero point

---

### Description

Use JALZ to start linearization and set the zero adjustment point of the balance.

### Syntax

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#### Command

JALZ	V	Set zero offset of the balance.
------	---	---------------------------------

#### Responses

JALZ_A_«LinearizationPoint»_«Unit»	Zero offset setting successfully performed and proceeds to first linearization point.
JALZ_I	Command understood but currently not executable (device is currently executing another command, e.g. taring, or timeout as stability was not reached).
JALZ_L	Command understood but not executable (incorrect parameter).

#### Comments

---

- All three commands, JAGZ, JAGL and JAS have to be entered strict sequentially for completing the balance adjustment.

#### Examples

↓	JALZ	Start linearization.
↑	JALZ_A_20.00_kg	Linearization successfully started (zero offset stored), continue with load 20kg.

#### See also

→	JAGL - Set gain adjustment
→	JAS - Save balance adjustment

## JALL – Continue linearization adjustment at load

### Description

Use JALL to continue the linearization of the device.

### Syntax

#### Command

JALL	V	Continue linearization adjustment at the next point.
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#### Responses

JALL_B_«LinearizationPoint»_«Unit»	Linearization point adjustment setting successfully performed and proceeds to next point.
JALL_A	Linearization complete and successfully performed.
JALL_I	Command understood but currently not executable (device is currently executing another command, e.g. taring, or timeout as stability was not reached).

#### Comments

- The commands, JALZ, JALL and JAS are required to enter sequentially for completing the balance adjustment.

#### Examples

↓	JALL	Set linearization/gain adjustment of the balance.
↑	JALL_B_.....20.00_kg	Linearization adjustment setting successfully performed and proceeds to next point 20.00 kg.
↑	JALL_B_.....50.00_kg	Linearization adjustment setting successfully performed and proceeds to next point 50.00 kg.
↑	JALL_A	Balance adjustment setting successfully performed.

#### See also

➔	JALZ - Start linearization
➔	JAS - Save balance adjustment

## JAS – Save balance adjustment

---

### Description

Use JAS to save the new balance adjustment settings in the permanent memory.

### Syntax

---

#### Command

JAS	V	Save the balance adjustment settings.
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#### Responses

JAS_A	Save balance adjustment settings successfully performed.
JAS_I	Command understood but currently not executable (device is currently executing another command, e.g. taring, or timeout as stability was not reached).
JAS_L	Command understood but not executable (incorrect parameter).

#### Comments

---

- The commands, JALZ, JALL and JAS are required to enter sequentially for completing the balance adjustment.
- Once the balance adjustment is completed, all the correction points set by the JDPx command will be cleared.

#### Examples

↓	JAS	Save balance adjustment settings.
↑	JAS_A	Balance adjustment settings successfully saved.

#### See also

→	JAZL - Set zero linearization adjustment
→	JALL - Set linearization adjustment



## JDL – Query / set linearization point

### Description

Use this command to query or set a linearization point.

### Syntax

#### Command

JDL_«pnr»		Query the linearization point.
JDL_«pnr»_«Linearization-Point»_«Unit»	V	Set the linearization point with unit, x = 1..3.

#### Responses

JDL_A_«pnr»_«LinearizationPoint»_«Unit»	Linearization point value.
JDL_A_«pnr»	Command understood and executed successfully
JDL_I	Command understood but currently not executable (device is currently executing another command, e.g. gain adjustment was not completed).
JDL_L	Command understood but not executable (incorrect parameter).

#### Parameters / Return values

Name	Type	Values	Meaning
pnr	int	0 ... 7	Linearization point index
Linearization-Point	float	< nominal capacity	Linearization point value.
Unit	string		

#### Comments

- When nominal capacity and division are set by using the commands JDC and JDD, all linearization points will be initialized to zero.
- Setting a zero value means to clear that linearization point.
- When linearization process started, all valid linearization points will be sorted in ascending order.
- Any duplicated linearization points will be disregarded.
- Zero and the capacity of the scale are linearization points by default.

#### Examples

↓	JDL_0	Query the linearization point 1.
↑	JDL_0_A_10.00_kg	Linearization point 1 is 10.00 kg.
↓	JDL_1_50 kg	Set linearization point 2 to 50 kg.
↑	JDL_1_A	Command accepted.

#### See also

➔	JDC – Query / set nominal capacity
➔	JDD – Query / set division
➔	JDO – Query / set overload capacity

## JDPx – Query / set linearization correction point

### Description

Use this command to query or set a correction point.

### Syntax

#### Command

JDP<x>		Query the correction point.
JDP<x>_<CorrectionPoint>_<Unit>	V	Set the correction point with unit

#### Responses

JDPx_A_<CorrectionPoint>_<Unit>	Correction point with unit.
JDPx_A	Command understood and executed successfully
JDPx_I	Command understood but currently not executable(device is currently executing another command,e.g. gain adjustment was not completed).
JDPx_L	Command understood but not executable (incorrect parameter).

#### Parameters / Return values

Name	Type	Values	Meaning
x	int	0..7	Number of correction point
Correction-Point	float		Weight of correction point.
Unit	string		

### Comments

### Examples

↓	JDP1	Query the correction point 1.
↑	JDP1_A_10.00_kg	Correction point 1 is 10.00 kg.
↓	JDP2_50 kg	Set correction point 2 to 50 kg.
↑	JDP2_A	Command accepted.

### See also

→	JDVx – Query / set correction value
---	-------------------------------------

## JDVx – Query / set linearization correction value

### Description

Use this command to query or set the correction value of a correction point.

### Syntax

#### Command

JDVx		Query the correction value
JDVx_«CorrectionValue»_«Unit»	V	Set the correction value with unit

#### Responses

JDVx_A_«CorrectionValue»_«Unit»	Correction value with unit.
JDVx_A	Command understood and executed successfully
JDVx_I	Command understood but currently not executable (device is currently executing another command, e.g. gain adjustment was not completed).
JDVx_L	Command understood but not executable (incorrect parameter).

#### Parameters / Return values

Name	Type	Values	Meaning
x	int	0..7	Number of correction point
Correction-Value	float		Correction value
Unit	string		

#### Comments

- The corresponding correction point must be set before setting the correction value.

#### Examples

↓	JDV1	Query the correction point 1.
↑	JDV1_A_0.03_kg	Correction point 1 is 0.03 kg.
↓	JDV2_-0.01 kg	Set correction point 2 to -0.01 kg.
↑	JDV2_A	Command accepted.

#### See also

→	JDPx – Query / set correction point
---	-------------------------------------

## 8 KCP commands – category “Weighing Service”

These commands include internal commands for a weighing device.

JDC	Query / set nominal capacity
JDD	Query / set division / readout
JDE	Query / set verification interval
JDM	Query / set verification min
JDO	Query / set overload capacity
JDA	Query / set adjustment weight
M19	Query / set adjustment weight (with error)
JDF	Query / set filter settings
SAD	Send AD value
SADR	Send AD value and repeat
ZINI	Query / set initial zero range
ZMAN	Query / set manual zero range
ZTRA	Query / set zero tracking range
ZTRE	Query / set zero tracking state

## JDC – Query / set nominal capacity

### Description

Use this command to query or set the nominal capacity.

### Syntax

#### Command

JDC		Query the current nominal capacity (highest range).
JDC_«CapacityValue»_«Unit»	V	Set the nominal capacity with unit (single range).
JDC_«Nr»		Query the current nominal capacity for range <i>Nr</i> .
JDC_«Nr»_«CapacityValue»_«Unit»	V	Set the nominal capacity for range <i>Nr</i> with unit.

#### Responses

JDC_A_«CapacityValue»_«Unit»	Current nominal capacity value for highest range.
JDC_A_«Nr»_«CapacityValue»_«Unit»	Current nominal capacity value for range <i>Nr</i> .
JDC_A	Command understood and executed successfully
JDC_I	Command understood but currently not executable (device is currently executing another command, e.g. gain adjustment was not completed).
JDC_L	Command understood but not executable (incorrect parameter, multi-range balance but no range number given).

#### Parameters / Return values

Name	Type	Values	Meaning
Nr	int	1, 2, 3	Range number.
CapacityValue	float		Nominal capacity value.
Unit	string		Unit to be used

#### Comments

- The two commands, JDC and JDD are required to enter sequentially for completing the setting of basic weighing parameters.
- The overload capacity is automatically set to nominal capacity plus 9d. Use JDO command to modify the overload capacity.
- The adjustment weight JDA is automatically set to the highest range capacity when the current value of JDA is out of range.
- The capacities given have to increase with the range number.
- The range number of the largest capacity value automatically defines the number of ranges. To reduce the number of ranges, set other ranges to 0 kg (default values).

## Examples

↓	JDC	Query the current nominal capacity.
↑	JDC_A_10.00_kg	The current nominal capacity is 10.00 kg.
↓	JDC_50_kg	Set nominal capacity to 50 kg.
↑	JDC_A	Command accepted but division and overload capacity are not defined yet.
↓	JDC_1_50_kg	Set nominal capacity to 50 kg for range 1.
↑	JDC_A	Accepted.
↓	JDC_2_50_kg	Set nominal capacity to 50 kg for range 2.
↑	JDC_A	Command accepted but division and overload capacity are not defined yet.
↓	JDC_3_0_kg	There is no third range (default).
↑	JDC_A	Number of ranges are defined to be 2.

## See also

→	JDD - Query / set division
→	JDO - Query / set overload capacity

## JDD – Query / set division

### Description

Use this command to query or set the division.

### Syntax

#### Command

JDD		Query the division (highest range).
JDD_«DivisionValue»_«Unit»	V	Set the division with unit (single range).
JDD_«Nr»		Query the division for range <i>Nr</i> .
JDD_«Nr»_«DivisionValue»_«Unit»	V	Set the division for range <i>Nr</i> with unit.

#### Responses

JDD_A_«DivisionValue»_«Unit»	Current division for highest range.
JDD_A_«Nr»_«DivisionValue»_«Unit»	Current division for range <i>Nr</i> .
JDD_A	Command understood and executed successfully.
JDD_I	Command understood but currently not executable (device is currently executing another command, e.g. gain adjustment was not completed).
JDD_L	Command understood but not executable (incorrect parameter, multi-range balance but no range number given).

#### Parameters / Return values

Name	Type	Values	Meaning
Nr	int	1, ...	Range number.
DivisionValue	float		Division value.
Unit	string		

#### Comments

- The two commands, JDC and JDD are required to enter sequentially for completing the setting of basic weighing parameters.

#### Examples

↓	JDD	Query the current division.
↑	JDD_A_0.01_kg	The current division is 0.01 kg.
↓	JDD_0.02 kg	Set the division to 0.02 kg.
↑	JDD_A	Command accepted.

#### See also

→	JDC – Query / set nominal capacity
→	JDO – Query / set overload capacity

## JDE – Query / set verification interval

### Description

Use this command to query or set the verification interval (e=).

### Syntax

#### Command

JDE		Query the verification interval (highest range).
JDE_«E»_«Unit»	V	Set the verification interval with unit (single range).
JDE_«Nr»		Query the verification interval for range <i>Nr</i> .
JDE_«Nr»_«E»_«Unit»	V	Set the verification interval for range <i>Nr</i> with unit.

#### Responses

JDE_A_«E»_«Unit»	Current verification interval for highest range.
JDE_A_«Nr»_«E»_«Unit»	Current verification interval for range <i>Nr</i> .
JDE_A	Command understood and executed successfully.
JDE_I	Command understood but currently not executable (device is currently executing another command, e.g. gain adjustment was not completed).
JDE_L	Command understood but not executable (incorrect parameter, multi-range balance but no range number given).

#### Parameters / Return values

Name	Type	Values	Meaning
Nr	int	1, ...	Range number.
E	float		Verification interval value.
Unit	string		

#### Comments

- The two commands, JDE and JDD are required to enter sequentially for completing the setting of basic weighing parameters.

#### Examples

↓	JDE	Query the current verification interval.
↑	JDE_A_0.01_kg	The current verification interval is 0.01 kg.
↓	JDE_0.02_kg	Set the verification interval to 0.02 kg.
↑	JDE_A	Command accepted.

#### See also

➔	JDC - Query / set nominal capacity
➔	JDO - Query / set overload capacity



## JDM – Query / set minimum weight

### Description

Use this command to query or set the minimum weight allowed for legal weighing.

### Syntax

#### Command

JDM		Query the minimum weight (lowest range).
JDM_«Min»_«Unit»	V	Set the minimum weight with unit (single range).
JDM_«Nr»		Query the minimum weight for specified range
JDM_«Nr»_«Min»_«Unit»	V	Set the minimum weight for specified range with unit.

#### Responses

JDM_A_«Min»_«Unit»	Current minimum weight for lowest range.
JDM_A_«Nr»_«Min»_«Unit»	Current minimum weight for specified range
JDM_A	Command understood and executed successfully.
JDM_I	Command understood but currently not executable (device is currently executing another command, e.g. gain adjustment was not completed).
JDM_L	Command understood but not executable (incorrect parameter, multi-range balance but no range number given).

#### Parameters / Return values

Name	Type	Values	Meaning
Nr	int	1, ...	Range number.
Min	float		Division value.
Unit	string		

### Comments

- The two commands, JDC and JDM are required to enter sequentially for completing the setting of basic weighing parameters.
- For multi-interval balances, both ranges have the same Min.

### Examples

↓	JDM	Query the minimum weight.
↑	JDM_A_.....1_kg	The current division is 0.01 kg.
↓	JDM_2 kg	Set the minimum weight to 2 kg.
↑	JDM_A	Command accepted

### See also

➔	JDC - Query / set nominal capacity
➔	JDO - Query / set overload capacity

## JDO – Query / set overload capacity

### Description

Use this command to query or set the overload capacity.

### Syntax

#### Command

JDO		Query the current overload capacity.
JDO_«OverloadValue»_«Unit»	V	Set the overload capacity with unit.

#### Responses

JDO_A_«OverloadValue»_«Unit»	Current overload capacity value.
JDO_A	Command understood and executed successfully
JDO_I	Command understood but currently not executable (device is currently executing another command, e.g. gain adjustment was not completed).
JDO_L	Command understood but not executable (incorrect parameter).

#### Parameters / Return values

Name	Type	Values	Meaning
OverloadValue	float		Overload capacity value.
Unit	string		

#### Comments

- The unit must be the same as in the JDC command.

#### Examples

↓	JDO	Query the current overload capacity.
↑	JDO_A_10.09_kg	The current overload capacity is 10.09 kg.
↓	JDO_51.5 kg	Set overload capacity to 51.50 kg.
↑	JDO_A	Command accepted.

#### See also

→	JDC – Query / set nominal capacity
→	JDD – Query / set division

## JDA / M19 – Query / set adjustment weight (for gain adjustment)

### Description

Use this command to query or set the adjustment weight for gain adjustment using the JAGZ and JAGL commands or the balances user adjustment function (CAL button or menu function).

### Syntax

#### Command

JDA		Query the current adjustment weight.
JDA_«WeightValue»_«Unit»	V	Set the adjustment weight with unit.
M19		Query the current adjustment weight.
M19_«WeightValue»_«Unit»	V	Set the adjustment weight with unit.

#### Responses

M19_A_«WeightValue»_«Unit»	Current adjustment weight value.
M19_A	Command understood and executed successfully
M19_I	Command understood but currently not executable (device is currently executing another command, e.g. gain adjustment was not completed).
M19_L	Command understood but not executable (incorrect parameter).

#### Parameters / Return values

Name	Type	Values	Meaning
<i>WeightValue</i>	float		Adjustment value weight value.
<i>Unit</i>	string		

#### Comments

- The adjustment weight value also may include the weights error.
- The unit must be the same as in the JDA command.
- After changing, the command JAS has to be executed.

#### Examples

↓	JDA	Query the current adjustment weight.
↑	M19_A_10.09_kg	The current adjustment weight is 10.09 kg.
↓	M19_50.005 kg	Set adjustment weight to 50.005 kg.
↑	M19_A	Command accepted.

#### See also

→	JDC – Query / set nominal capacity
→	JDD – Query / set division
→	JAS – Save adjustment
→	JAGZ – Gain adjustment – zero
→	JAGL – Gain adjustment – load

## JDF – Query / set filter settings

---

### Description

Use this command to query or set the filter settings.

### Syntax

---

#### Command

JDF	Query the current filter settings.
JDF_«Filter»	Set the current filter settings.

#### Responses

JDF_A_«Filter»	Current filter settings.
JDF_A	Set filter setting successfully performed.
JDF_I	Command understood but currently not executable (device is currently executing another command, e.g. taring, or timeout as stability was not reached).
JDF_L	Command understood but not executable (incorrect parameter).

#### Parameters / Return values

Name	Type	Values	Meaning
Filter	float	0 - 100	Filter level (0 fast, 100 slow)

#### Examples

↓	JDF	Send the current filter settings.
↑	JDF_30	The current filter settings are 30.
↓	JDF_30	Set the current filter settings to 30.
↑	JDF_A	Set current filter settings successfully performed.

## SAD – Send current A/D converter internal value

---

### Description

Use SAD to send the current internal value of the A/D converter.

### Syntax

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#### Command

SAD	Send the current AD value once.
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#### Responses

SAD_A_«AD Value»	AD value
SAD_I	Command understood but currently not executable (device is currently executing another command).
SAD_S_«ErrorCode»	Code of error occurred

#### Parameters / Return values

Name	Type	Values	Meaning
AD Value	int		AD value
ErrorCode	string		Code of error occurred

#### Comments

---

- The AD value is formatted as described in the comments of the S command.

#### Examples

↓	SAD	Send current AD value
↑	SAD_A_12907	The AD value is currently 12907

## SADR – Send current A/D converter internal value and repeat

### Description

Use `SADR` to send the A/D converter internal value, on a continuous basis.

### Syntax

#### Command

<code>SADR</code>	Send the AD values repeatedly. The default time between transmissions is device dependent (typically around 15 Hz).
<code>SADR_«TimeMsBetweenTransmissions»</code>	As above, setting the time between transmissions explicitly (in milliseconds).

#### Responses

<code>SAD_A_«AD Value»</code>	AD value
<code>SAD_I</code>	Command understood but currently not executable (device is currently executing another command).
<code>SAD_S_«ErrorCode»</code>	Code of error occurred

#### Parameters / Return values

Name	Type	Values	Meaning
<code>TimeMsBetweenTransmissions</code>	int		Time in milliseconds between repeated transmissions
AD Value	int		AD value
ErrorCode	string		Code of error occurred

#### Comments

- `SADR` is overwritten by the commands `SAD`, `@` and hardware break and hence cancelled.
- The AD value is formatted as described in the comments of the `s` command.

#### Examples

↓	<code>SADR</code>	Send AD values at intervals
↑	<code>SAD_A_12907</code>	The device sends AD values at intervals
↑	<code>SAD_A_12908</code>	
↑	<code>SAD_A_12909</code>	
↑	<code>SAD_A_12909</code>	
↑	<code>SAD_A_12909</code>	
↑	<code>SAD_A_12987</code>	
↑	<code>SAD_...</code>	

## ZINI – Query / set initial zero range

---

### Description

Use this command to query or set initial zero ranges.

### Syntax

---

#### Command

ZINI		Query initial zero range.
ZINI_«Lower»[_«Upper»]	V	Set initial zero lower/upper range.

#### Responses

ZINI_A_«Lower»_«Upper»	Current initial zero lower and upper ranges.
ZINI_A	Command successfully performed.
ZINI_I	Command understood but currently not executable (device is currently executing another command, e.g. taring, or timeout as stability was not reached).
ZINI_L	Command understood but not executable (incorrect parameter).

#### Parameters / Return values

Name	Type	Values	Meaning
Lower/Upper	float	>= 0	Initial zero range in % of nominal capacity

#### Comments

---

- If Upper is missed, lower and upper ranges are set symmetrically below and above zero.

#### Examples

↓	ZINI	Query initial zero ranges.
↑	ZINI_A_15.0_20.0	Lower initial zero range is 15.0% of nominal capacity and upper initial zero range is 20.0% of nominal capacity.
↓	ZINI_10	Set both lower and upper initial zero ranges to 10% of nominal capacity.
↑	ZINI_A	Command successfully performed.

## ZMAN – Query / set manual zero range

---

### Description

Use this command to query or set manual zero ranges.

### Syntax

---

#### Command

ZMAN		Query manual zero range.
ZMAN_«Lower»[_«Upper»]	V	Set manual zero lower/upper range.

#### Responses

ZMAN_A_«Lower»_«Upper»	Current manual zero lower and upper ranges.
ZMAN_A	Command successfully performed.
ZMAN_I	Command understood but currently not executable (device is currently executing another command, e.g. taring, or timeout as stability was not reached).
ZMAN_L	Command understood but not executable (incorrect parameter).

#### Parameters / Return values

Name	Type	Values	Meaning
Lower/Upper	float	>= 0	Manual zero range in % of nominal capacity

#### Comments

---

- If upper is missed, lower and upper ranges are set symmetrically below and above zero.

#### Examples

↓	ZMAN	Query manual zero ranges.
↑	ZMAN_A_15.0_20.0	Lower manual zero range is 15.0% of nominal capacity and upper manual zero range is 20.0% of nominal capacity.
↓	ZMAN_10	Set both lower and upper manual zero ranges to 10% of nominal capacity.
↑	ZMAN_A	Command successfully performed.



## ZTRA – Query / set zero tracking range

### Description

Use this command to query or set zero tracking ranges.

### Syntax

#### Command

ZTRA		Query zero tracking range.
ZTRA_«Lower»[_«Upper»]	V	Set zero tracking lower/upper range.

#### Responses

ZTRA_A_«Lower»_«Upper»	Current zero tracking lower and upper ranges.
ZTRA_A	Command successfully performed.
ZTRA_I	Command understood but currently not executable (device is currently executing another command, e.g. taring, or timeout as stability was not reached).
ZTRA_L	Command understood but not executable (incorrect parameter, e.g. device may not support asymmetric ranges).

#### Parameters / Return values

Name	Type	Values	Meaning
Upper	float	>= 0	Upper/positive zero tracking range in digits
Lower	float	>= 0	Lower/negative zero tracking range in digits

### Comments

- If the upper range is missed, lower and upper ranges are set symmetrically below and above zero.
- To disable zero tracking, set ranges to zero.
- Please note that it may be necessary to enable zero-tracking using the ZTRE command.

### Examples

↓	ZTRA	Query zero tracking ranges.
↑	ZTRA_A_0.5_0.6	Lower zero tracking range is 0.5 digits and upper zero tracking range is 0.6 digits.
↓	ZTRA_0.5	Set both lower and upper zero tracking ranges to 0.5d.
↑	ZTRA_A	Command successfully performed.

### See also

→	ZTRE – Query / set zero tracking state
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## ZTRE – Query / set zero tracking state

---

### Description

Query or set (enable/disable) the state of zero tracking.

### Syntax

---

#### Command

ZTRE		Query zero tracking state.
ZTRE_«On/Off»	V	Set zero tracking state.

#### Responses

ZTRE_A_«On/Off»	Current zero tracking state.
ZTRE_A	Command successfully performed.
ZTRE_I	Command understood but currently not executable (device is currently executing another command, e.g. taring, or timeout as stability was not reached).
ZTRE_L	Command understood but not executable (incorrect parameter, e.g. the zero tracking ranges are not set correctly).

#### Parameters / Return values

Name	Type	Values	Meaning
On/Off	integer	0	Zero tracking disabled
		1	Zero tracking enabled

#### Comments

---

- The ZTRE command

#### Examples

↓	ZTRE	Query zero tracking state.
↑	ZTRE_A_1	Zero tracking is enabled (=1).
↓	ZTRE_0	Disable zero tracking.
↑	ZTRE_A	Command successfully performed.

#### See also

→	ZTRA – Query / set zero tracking range
---	--

## 9 KCP commands – category “Measurement Memory”

The commands from the category “Measurement Memory” are used to retrieve, store and manage measurement data records within the devices memory.

**Attention:** In future versions of KCP, some commands of this category could be changed.

MEMQID	Query memory record(s) (in an ID range)
MEMPRT	Record (stable) measurement and send this record
SMEM	Read multiple measurement memory / reports as a table

### Measurement memory data fields

The commands described below may refer to certain data fields that can be available in the device memory. A “key” is used to ensure unambiguous mapping between a data field and its value during transmission.

The following data fields are specified explicitly, but this list is not meant to be conclusive. Depending on the device category, there may be more fields available.

Key	Type	Format	Example Values	Meaning
MemID	integer	-	240	(Consecutive) unique memory record identification number (“primary key”).
Gross	float+ unit	see s command «Weight- Value»_«Unit»	- - - -100.00_g - - - -200.00_g - - - -200.0_ g	Stored (~stable) gross value in the active unit (with correct rounding).
Net				Stored (~stable) net value in the active unit (with correct rounding as per indication).
Tare				Stored (~stable) tare value in the active unit (with correct rounding)
Range	integer	-	1	Range used for the Net value.
Date	date	YYYY-MM-DD	2020-08-05	Device date of recording.
Time	time	HH:MM:SS	12:34:56	Device time of recording.
Mode	string		T	Active scale mode at time of recording

## MEMQID – Send memory record(s) (in an ID range)

### Description

Retrieve a single memory record or range of memory records specified by memory IDs.

### Syntax

#### Command

MEMQID_«ID»	Returns the memory entry with the specified <i>ID</i> .
MEMQID_«FromID»_«ToID»	Returns all memory entries with an ID greater than or equal to <i>FromID</i> and less than or equal to <i>ToID</i> .

#### Responses

MEMQID_B_MemID_«MemID» MEMQID_B_«Key1»_«Value1» MEMQID_B_«Key2»_«Value2» ... MEMQID_A	Start of memory entry with ID <i>MemID</i> Data field with <i>Key1</i> and <i>Value1</i> Data field with <i>Key2</i> and <i>Value2</i> ... more lines ... End of all requested measurement records  Key names are padded by spaces to 10 characters.
MEMQID_I	Command understood but currently not executable (e.g. there is no measurement memory).
MEMQID_L	Command understood but not executable (incorrect parameter / ID).

#### Parameters / Return values

Name	Type	Values	Meaning
ID	integer	1, 2, 3, ...	ID of memory record to retrieve.
FromID	integer	1, 2, 3, ...	ID of first memory record to retrieve.
ToID	integer	1, 2, 3, ...	ID of last memory record to retrieve.

## Examples

↓	MEMQID_4711	Retrieve memory record 4711.
↑	MEMQID_B_MemID_4711 MEMQID_B_Date_2020-08-05 MEMQID_B_Time_15:38:11 MEMQID_B_Gross_200.00_g MEMQID_B_Net_100.00_g MEMQID_B_Tare_100.00_g MEMQID_B_Range_1 MEMQID_A	Data of memory record 4711.

↓	MEMQID_815_819	Retrieve memory records between and including ID 815 and 819.
↑	MEMQID_B_MemID_815 MEMQID_B_Date_2020-08-05 MEMQID_B_Time_15:38:11 MEMQID_B_Gross_200.00_g MEMQID_B_Net_100.00_g MEMQID_B_Tare_100.00_g MEMQID_B_Range_1  MEMQID_B_MemID_816 MEMQID_B_Date_2020-08-05 MEMQID_B_Time_15:38:12 MEMQID_B_Gross_200.00_g MEMQID_B_Net_100.00_g MEMQID_B_Tare_100.00_g MEMQID_B_Range_1  MEMQID_B_MemID_817 MEMQID_B_Date_2020-08-05 MEMQID_B_Time_15:39:18 MEMQID_B_Gross_200.00_g MEMQID_B_Net_100.00_g MEMQID_B_Tare_100.00_g MEMQID_B_Range_1  MEMQID_B_MemID_818 MEMQID_B_Date_2020-10-05 MEMQID_B_Time_18:40:81 MEMQID_B_Gross_200.00_g MEMQID_B_Net_100.00_g MEMQID_B_Tare_100.00_g MEMQID_B_Range_1 MEMQID_A	All memory record data between those IDs.

## MEMPRT – Record (stable) measurement and send this record

### Description

This “save and print” command basically is a combination between the print key / the S command and the MEMQID command. It can be used to stored data in the alibi memory and print correct values in an receipt.

When the device receives the command, it waits for the next “stable” value (criteria are the same as the print key or the S command). When reaching stability, the current data values (e.g. date, time, user, indication, gross, tare, ...) are recorded in the measurement memory under a new memory ID (*MemID*).

This memory entry is send back to the host as specified under the MEMQID command.

### Syntax

#### Command

MEMPRT	Record (stable) measurement and send this record.
--------	---

#### Responses

MEMPRT_B_... MEMPRT_B_... MEMPRT_A	successful, see MEMQID command for details
MEMPRT_I	Command understood but currently not executable (device is currently executing another command, e.g. taring, or timeout as stability was not reached).
MEMPRT_L	Command understood but not executable (incorrect parameter).
MEMPRT_+	Device in overload range.
MEMPRT_-	Device in underload range.
MEMPRT_S_«ErrorCode»	Code of error occurred

### Examples

↓	MEMPRT	“Print and save”
↑	MEMPRT_B_MemID_.....4711 MEMPRT_B_Date.....2023-08-05 MEMPRT_B_Time.....15:38:11 MEMPRT_B_Gross.....200.00_g MEMPRT_B_Net.....100.00_g MEMPRT_B_Tare.....100.00_g MEMPRT_B_Range.....1 MEMPRT_A	Recorded data to be printed in a receipt.
↓	MEMPRT	“Print and save”
↑	MEMPRT_I	Indication not stable (please refer to S command).
↓	MEMPRT	“Print and save”
↑	MEMPRT_+	Overload (please refer to S command).

### See also

→	MEMQID – Send memory record
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## SMEM – Read measurement memory / reports as a table

---

### Description

Sends all available recorded data in an tabular form (separated by spaces).

The header line consists of data field keys and specifies the contents of the value columns.

### Syntax

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#### Command

SMEM	Request recorded data.
------	------------------------

#### Responses

SMEM_A_START <header line> <data line 1> <data line 2> <data line 3> SMEM_A_END	For better human readability, the data values in the columns are right or left-aligned, depending on the field type. Values/data strings with spaces shall be quoted/escaped as defined.
--	---

#### Examples

↓	SMEM	
↑	SMEM A START MemID Date Time Mode Indication 1 2016-01-13 12:34:56 T 12.3456 g 2 2016-02-22 12:37:15 P+ 12.3456 kg 3 2016-03-31 12:39:41 P- -1234.56 g SMEM A END	

# 10 KCP commands – category “Digital Platform”

SJ	Send current indication with status
SJR	Send current indication with status and repeat



## SJ – Send current indication with status

### Description

Send current indication with additional information about the current status.

### Syntax

#### Command

SJ	Send the current indication with status.
----	--

#### Responses

SJR_«BM»_«WeightValue»_«Unit»	Current stable weight value in unit actually set under host unit with current status
SJR_I	Command understood but currently not executable (device is currently executing another command, e.g. taring, or timeout as stability was not reached).
SJR_L	Command understood but not executable (incorrect parameter).

#### Parameters / Return values

Name	Type	Values	Meaning
PauseMs	integer		Pause between two SJ responses in continuous mode (SJR).
BM	char		Status coded in bit: 2 <sup>0</sup> = stable 2 <sup>1</sup> = zero range 2 <sup>2</sup> = tare 2 <sup>5</sup> = reserved 2 <sup>6</sup> = always 1
WeightValue	float		Weight value
Unit	string		Current display unit

### Examples

↓	SJ	Send the current indication with status.
↑	SJR_A_129.07_g	The current weight value is 100.00 g and status is zero range.
↓	SJ	Send the current indication with status.
↑	SJR_@100.00_g	The current weight value is 100.00 g and status is stable.

## SJR – Send current indication with status and repeat

### Description

Repeat to send responses of SJ

### Syntax

#### Command

SJR[_«PauseMs»]	Send the current indication with status continuously. Optional pause between two SJ responses in milliseconds
-----------------	---

#### Responses

SJR_«BM»_«WeightValue»_«Unit»	Current stable weight value in unit actually set under host unit with current status
SJR_I	Command understood but currently not executable (device is currently executing another command, e.g. taring, or timeout as stability was not reached).
SJR_L	Command understood but not executable (incorrect parameter).

#### Parameters / Return values

Name	Type	Values	Meaning
PauseMs	integer		Pause between two SJ responses in continuous mode (SJR).
BM	char		Status coded in bit: 2 <sup>0</sup> = stable 2 <sup>1</sup> = zero range 2 <sup>2</sup> = tare 2 <sup>5</sup> = reserved 2 <sup>6</sup> = always 1
WeightValue	float		Weight value
Unit	string		Current display unit

#### Examples

↓	SJR	Send the current indication with status.
↑	SJR_A_129.07_g	The device sends statis with weight values at intervals
↑	SJR_A_129.08_g	
↑	SJR_A_129.09_g	
↑	SJR_A_129.09_g	
↑	SJR_A_129.07_g	

# 11 KCP commands – category “Network”

JNEA	Query / set network address (IP) of Ethernet Interface
JNEK	Query / set network mask of Ethernet Interface
JNEG	Query / set gateway address of Ethernet Interface
JNWA	Query / set network address (IP) of WIFI Interface
JNWK	Query / set network mask of WIFI Interface
JNWX	Query / set gateway address of WIFI Interface

## JNEA – Query / set network address (IP) of Ethernet Interface

### Description

Use this command to query or set the network address (IP) of Ethernet Interface.

### Syntax

#### Command

JNEA	Query the current network address.
JNEA_«NetworkAddress»	Set the current network address.
JNEA_0.0.0.0	Activate DHCP.

#### Responses

JNEA_A_«NetworkAddress»	Current network address (IP).
JNEA_A	Network address setting successfully performed.
JNEA_I	Command understood but currently not executable (device is currently executing another command, e.g. taring, or timeout as stability was not reached).
JNEA_L	Command understood but not executable (incorrect parameter).

#### Parameters / Return values

Name	Type	Values	Meaning
NetworkAddress	string		Network address (e.g. 192.168.0.1).

### Comments

- All three commands, JNEA, JNEK and JNEG have to be entered strict sequentially for completing the setting of the ethernet interface.
- For activating DHCP, the single command “JNEA 0.0.0.0” is sufficient. The network mask and gateway address can be omitted.
- It may take a few seconds to response to the command.

### Examples

↓	JNEA	Send current network address.
↑	JNEA_A_192.168.0.1	The current network address is 192.168.0.1.
↓	JNEA_192.168.0.1	Set network address to 192.168.0.1.
↑	JNEA_A	Set network address setting successfully performed.
↓	JNEA_0.0.0.0	Activate DHCP setting.
↑	JNEA_A	Successfully activated DHCP setting.

### See also

➔	JNEK - Query / set network mask
➔	JNEG - Query / set gateway address

## JNEK – Query / set network mask of Ethernet Interface

---

### Description

Use this command to query or set the network mask of Ethernet Interface.

### Syntax

---

#### Command

JNEK	Query the current network mask.
JNEK_«NetworkMask»	Set the current network mask.

#### Responses

JNEK_A_«NetworkMask»	Current network mask.
JNEK_A	Network mask setting successfully performed.
JNEK_I	Command understood but currently not executable (device is currently executing another command, e.g. taring, or timeout as stability was not reached).
JNEK_L	Command understood but not executable (incorrect parameter).

#### Parameters / Return values

Name	Type	Values	Meaning
NetworkMask	string		Network mask (e.g. 255.255.255.0)

#### Comments

---

- All three commands, JNEA, JNEK and JNEG have to be entered strict sequentially for completing the setting of the ethernet interface.
- For activating DHCP, the single command “JNEA 0.0.0.0” is sufficient. The network mask and gateway address can me omitted.
- It may take a few seconds to response to the command.

#### Examples

↓	JNEK	Send current network mask.
↑	JNEK_A_255.255.255.0	The current network mask is 255.255.255.0.
↓	JNEK_255.255.255.0	Set network mask to 255.255.255.0.
↑	JNEK_A	Set network mask setting successfully performed.

#### See also

➔	JNEA – Query / set network address (IP)
➔	JNEG – Query / set gateway address

## JNEG – Query / set gateway address of Ethernet Interface

---

### Description

Use this command to query or set the gateway address of Ethernet Interface.

### Syntax

---

#### Command

JNEG	Query the current gateway address.
JNEG_«GatewayAddress»	Set the current gateway address.

#### Responses

JNEG_A_«GatewayAddress»	Current gateway address.
JNEG_A	Gateway address setting successfully performed.
JNEG_I	Command understood but currently not executable (device is currently executing another command, e.g. taring, or timeout as stability was not reached).
JNEG_L	Command understood but not executable (incorrect parameter).

#### Parameters / Return values

Name	Type	Values	Meaning
GatewayAddress	string		Gateway address (e.g. 192.168.0.99)

#### Comments

---

- All three commands, JNEA, JNEK and JNEG have to be entered strict sequentially for completing the setting of the ethernet interface.
- For activating DHCP, the single command “JNEA 0.0.0.0” is sufficient. The network mask and gateway address can me omitted.
- It may take a few seconds to response to the command.

#### Examples

↓	JNEG	Send current gateway address.
↑	JNEG_A_192.168.0.99	The current gateway address is 192.168.0.99.
↓	JNEG_192.168.0.99	Set gateway address to 192.168.0.99.
↑	JNEG_A	Set gateway address setting successfully performed.

#### See also

➔	JNEA - Query / set network address (IP)
➔	JNEK - Query / set network mask

## JNWA – Query / set network address (IP) of WIFI Interface

### Description

Use this command to query or set the network address (IP) of WIFI Interface.

### Syntax

#### Command

JNWA	Query the current network address.
JNWA_«NetworkAddress»	Set the current network address.
JNWA_0.0.0.0	Activate DHCP.

#### Responses

JNWA_A_«NetworkAddress»	Current network address (IP).
JNWA_A	Network address setting successfully performed.
JNWA_I	Command understood but currently not executable (device is currently executing another command, e.g. taring, or timeout as stability was not reached).
JNWA_L	Command understood but not executable (incorrect parameter).

#### Parameters / Return values

Name	Type	Values	Meaning
NetworkAddress	string		Network address (e.g. 192.168.0.1).

### Comments

- All three commands, JNWA, JNWK and JNWG have to be entered strict sequentially for completing the setting of the WIFI interface.
- For activating DHCP, the single command “JNWA 0.0.0.0” is sufficient. The network mask and gateway address can be omitted.
- It may take a few seconds to response to the command.

### Examples

↓	JNWA	Send current network address.
↑	JNWA_A_192.168.0.1	The current network address is 192.168.0.1.
↓	JNWA_192.168.0.1	Set network address to 192.168.0.1.
↑	JNWA_A	Set network address setting successfully performed.
↓	JNWA_0.0.0.0	Activate DHCP setting.
↑	JNWA_A	Successfully activated DHCP setting.

### See also

→	JNWK - Query / set network mask
→	JNWG - Query / set gateway address

## JNWK – Query / set network mask of WIFI Interface

### Description

Use this command to query or set the network mask of WIFI Interface.

### Syntax

#### Command

JNWK	Query the current network mask.
JNWK_«NetworkMask»	Set the current network mask.

#### Responses

JNWK_A_«NetworkMask»	Current network mask.
JNWK_A	Network mask setting successfully performed.
JNWK_I	Command understood but currently not executable (device is currently executing another command, e.g. taring, or timeout as stability was not reached).
JNWK_L	Command understood but not executable (incorrect parameter).

#### Parameters / Return values

Name	Type	Values	Meaning
NetworkMask	string		Network mask (e.g. 255.255.255.0)

### Comments

- All three commands, JNWA, JNWK and JNWK have to be entered strict sequentially for completing the setting of the WIFI interface.
- For activating DHCP, the single command “JNWA 0.0.0.0” is sufficient. The network mask and gateway address can be omitted.
- It may take a few seconds to response to the command.

### Examples

↓	JNWK	Send current network mask.
↑	JNWK_A_255.255.255.0	The current network mask is 255.255.255.0.
↓	JNWK_255.255.255.0	Set network mask to 255.255.255.0.
↑	JNWK_A	Set network mask setting successfully performed.

### See also

→	JNWA - Query / set network address (IP)
→	JNWK - Query / set gateway address



## JN WG – Query / set gateway address of WIFI Interface

### Description

Use this command to query or set the gateway address of WIFI Interface.

### Syntax

#### Command

JN WG	Query the current gateway address.
JN WG_«GatewayAddress»	Set the current gateway address.

#### Responses

JN WG_A_«GatewayAddress»	Current gateway address.
JN WG_A	Gateway address setting successfully performed.
JN WG_I	Command understood but currently not executable (device is currently executing another command, e.g. taring, or timeout as stability was not reached).
JN WG_L	Command understood but not executable (incorrect parameter).

#### Parameters / Return values

Name	Type	Values	Meaning
GatewayAddress	string		Gateway address (e.g. 192.168.0.99)

#### Comments

- All three commands, JN WA, JN WK and JN WG have to be entered strict sequentially for completing the setting of the WIFI interface.
- For activating DHCP, the single command “JN WA 0.0.0.0” is sufficient. The network mask and gateway address can me omitted.
- It may take a few seconds to response to the command.

#### Examples

↓	JN WG	Send current gateway address.
↑	JN WG_A_192.168.0.99	The current gateway address is 192.168.0.99.
↓	JN WG_192.168.0.99	Set gateway address to 192.168.0.99.
↑	JN WG_A	Set gateway address setting successfully performed.

#### See also

➔	JN WA – Query / set network address (IP)
➔	JN WK – Query / set network mask

## 12 KCP commands – category “Model-specific features”

These commands are available for certain instruments only.

**Attention:** In future versions of KCP, these commands are split into more categories.

PCTW	Percent weighing: Query/set 100% weight
PW	Piece counting: Query/set piece weight
SIM	Set mode of indication (Peak or track mode)

## PCTW – Percent weighing: Query/set 100% weight

---

### Description

Use this command to set or query the reference value for percent weighing.

### Syntax

---

#### Command

PCTW	Query the weight corresponding to 100%
PCTW_«WeightValue»_«Unit»	Sets the weight corresponding to 100%

#### Responses

PCTW_A_«WeightValue»_«Unit»	Current 100% reference weight with unit
PCTW_A	100% reference weight is set
PCTW_I	Command understood but currently not executable
PCTW_L	Command understood but not executable (incorrect weight)

#### Parameters / Return values

Name	Type	Values	Meaning
WeightValue	float		100% reference weight – numerical value
Unit	string		100% reference weight – unit string

### Comments

---

The balance automatically changes to the percent weighing mode.

### Examples

↓	PCTW	Query the weight corresponding to 100%
↑	PCTW_A_100.00_g	The current 100% weight value is 100.00 g
↓	PCTW_100.00_g	Set the current 100% weight value to 100.00 g
↑	PCTW_A	OK

## PW – Piece counting: Query / set piece weight

---

### Description

Use this command to set or query the piece weight value for piece counting.

### Syntax

---

#### Command

PW	Query the current piece weight.
PW_«WeightValue»_«Unit»	Set the current piece weight.

#### Responses

PW_A_«WeightValue»_«Unit»	Returns the current piece weight.
PW_A	Current piece weight is set.
PW_I	Command understood but currently not executable.
PW_L	Command understood but not executable (incorrect weight).

#### Parameters / Return values

Name	Type	Values	Meaning
WeightValue	float		Piece weight – numerical value
Unit	string		Piece weight – unit string

### Comments

---

The balance automatically changes to the piece counting mode.

### Examples

↓	PW	
↑	PW_A_1.2345_g	The current piece weight is 100.00 g.
↓	PW_1.2345_g	Set the current piece weight to 100.00 g.
↑	PW_A	OK

## SIM – Set mode of indication (peak or track mode)

### Description

Query set the current mode of indication and resets the current peak value.

### Syntax

#### Command

SIM	Query current mode of indication.
SIM_«Mode»	Set current mode of indication and reset the current peak value.

#### Responses

SIM_«Mode»	Current mode of indication.
SIM_A	Mode successfully set, current peak value is zero.
SIM_I	Invalid mode.

#### Parameters / Return values

Name	Type	Values	Meaning
Mode	string	T	Track mode: indicate the current measurand
		P	Peak mode: only indicate the largest value +/-
		P+	Peak positive mode: only indicate the largest pos. value
		P-	Peak negative mode: only indicate the largest neg. value

#### Examples

↓	SIM	Query current mode of indication.
↑	SIM_T	Current mode of indication is track mode.
↑	SIM_P+	Current mode of indication is peak positive mode.
↓	SIM_P+	Set current mode of indication to peak positive.
↑	SIM_A	OK, peak value reset.
↓	SIM_XYZ	Invalid mode.
↑	SIM_I	Error.

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